EXHIBIT B

United States Patent [19]

McCartney, Jr. et al.

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5,280,371

[45] Date of Patent:

Jan. 18, 1994

[54] DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

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[73] Assignee: Honeywell Inc., Minneapolis, Minn.

[21] Appl. No.: 911,547

[22] Filed: Jul. 9, 1992

[56] References Cited

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IBM Corp., "Polarized backlight for liquid crystal display", IBM Technical Disclosure Bulletin, vol. 33, No. 1B, Jun. 1990, pp. 143-144.

Primary Examiner-William L. Sikes

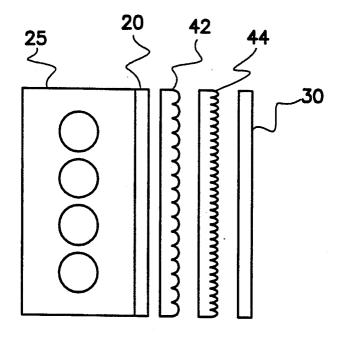
Assistant Examiner-Huy Mai

Attorney, Agent, or Firm-Dale E. Jepsen; A. Medved

[57] ABSTRACT

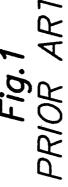
A display apparatus including a light source, a liquid crystal panel, and one or more directional diffuser lens arrays disposed therebetween provides a tailored variation of luminance with viewing angle, a uniform variation of luminance with viewing angle within a first predetermined range of viewing angles and a concentration of light energy within a second predetermined range of viewing angles.

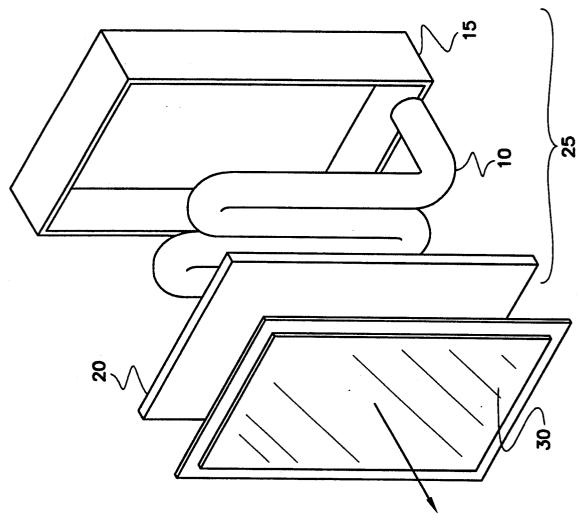
3 Claims, 11 Drawing Sheets



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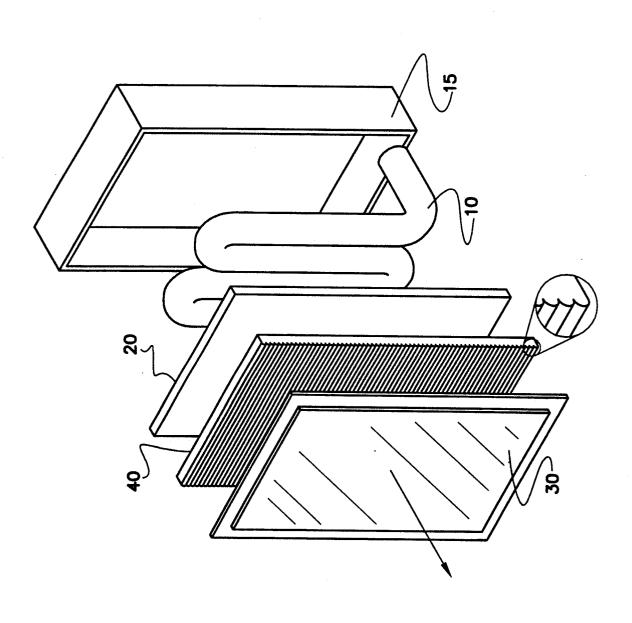
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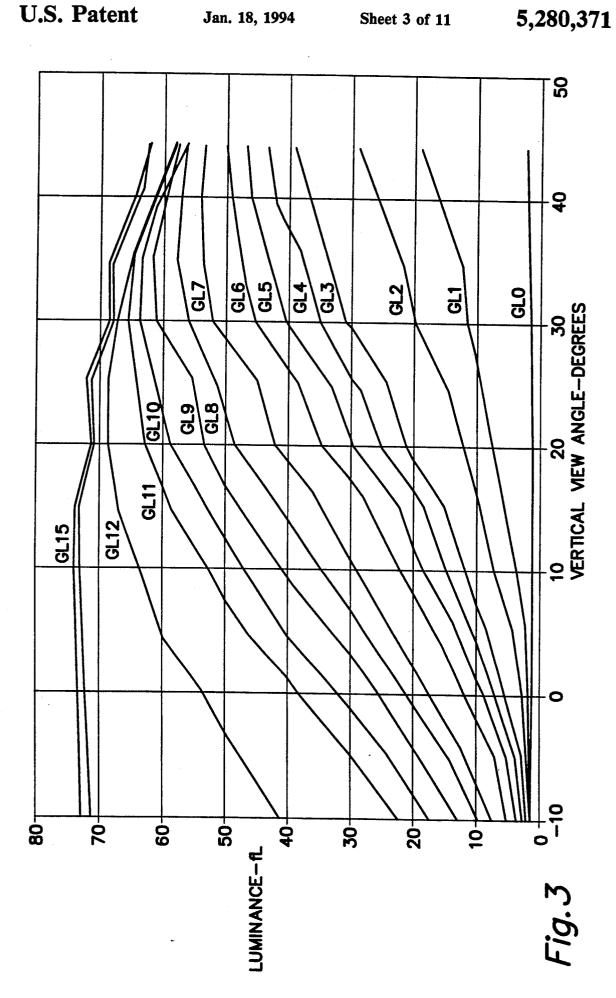




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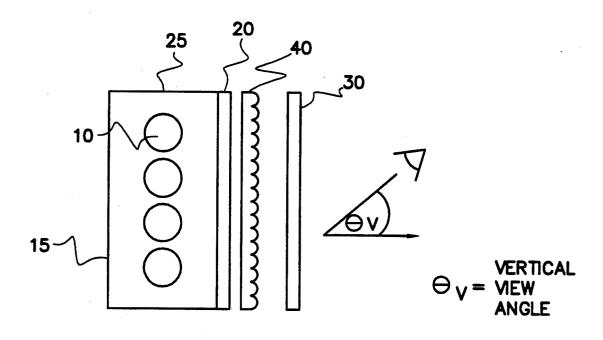


Fig.4A

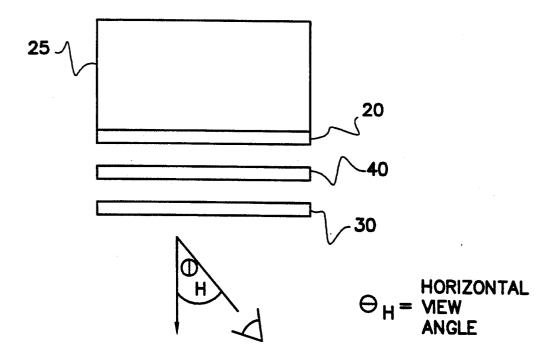
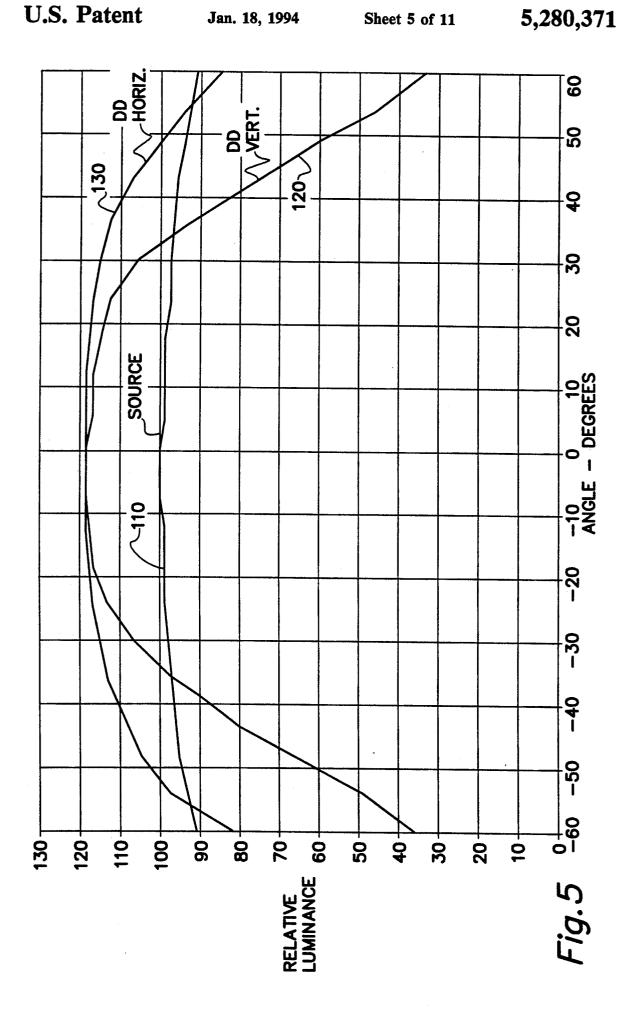
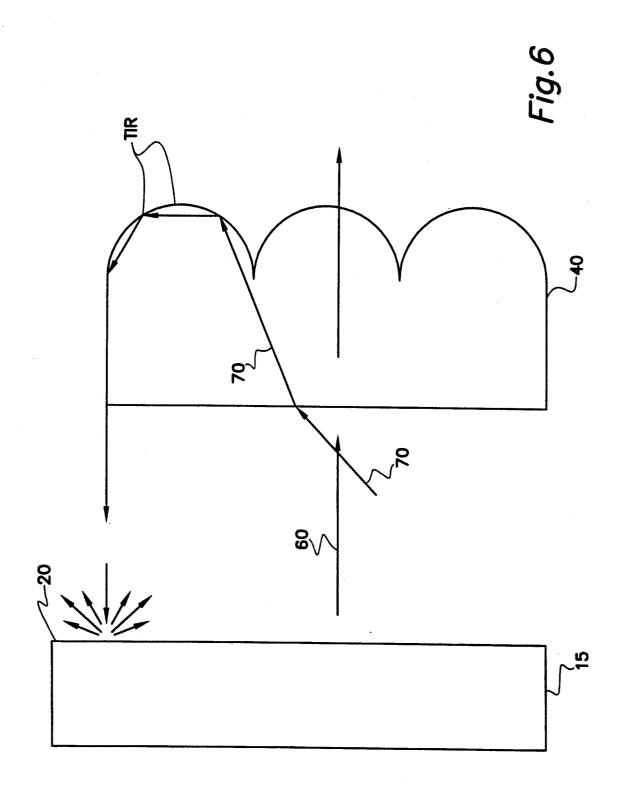


Fig.4B



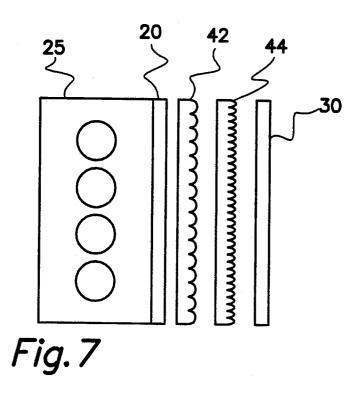
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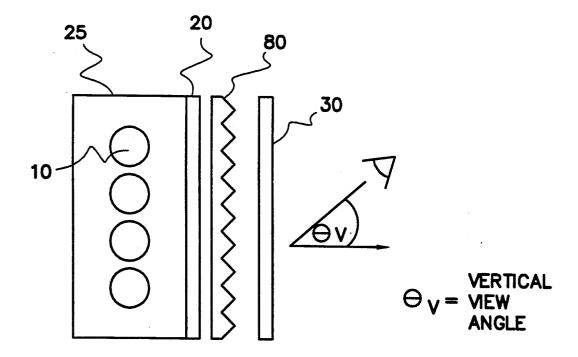
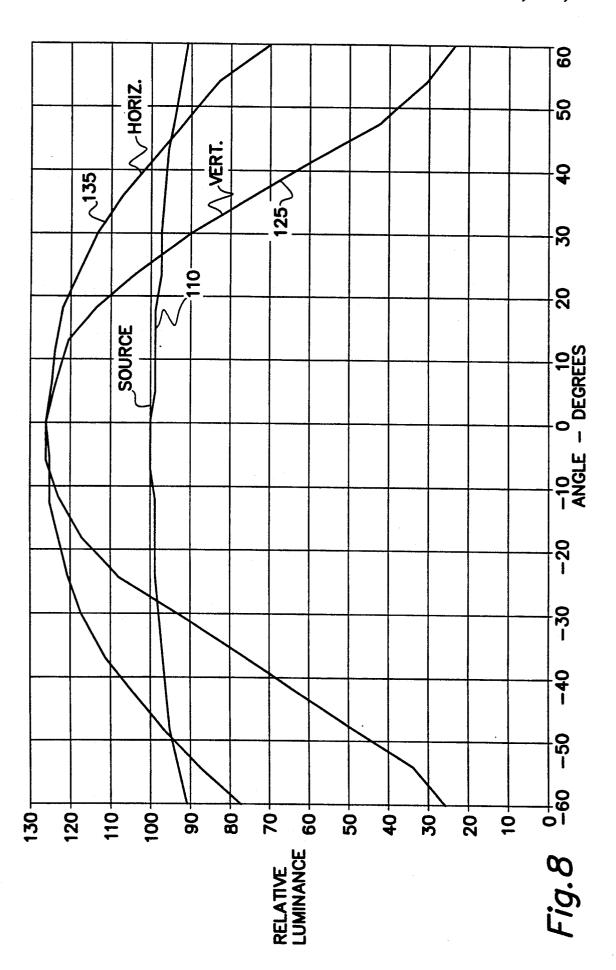


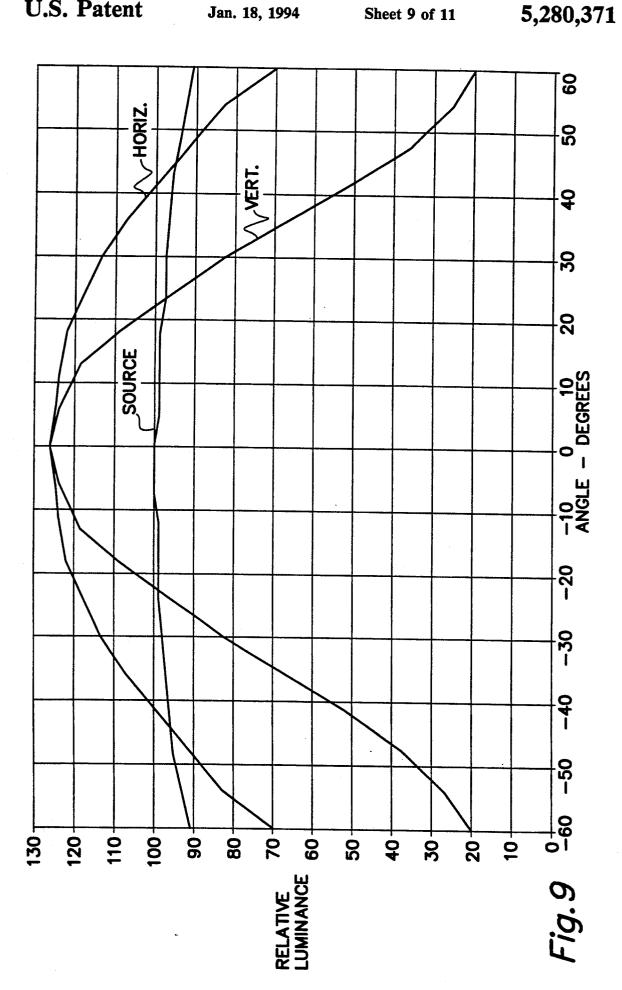
Fig.10

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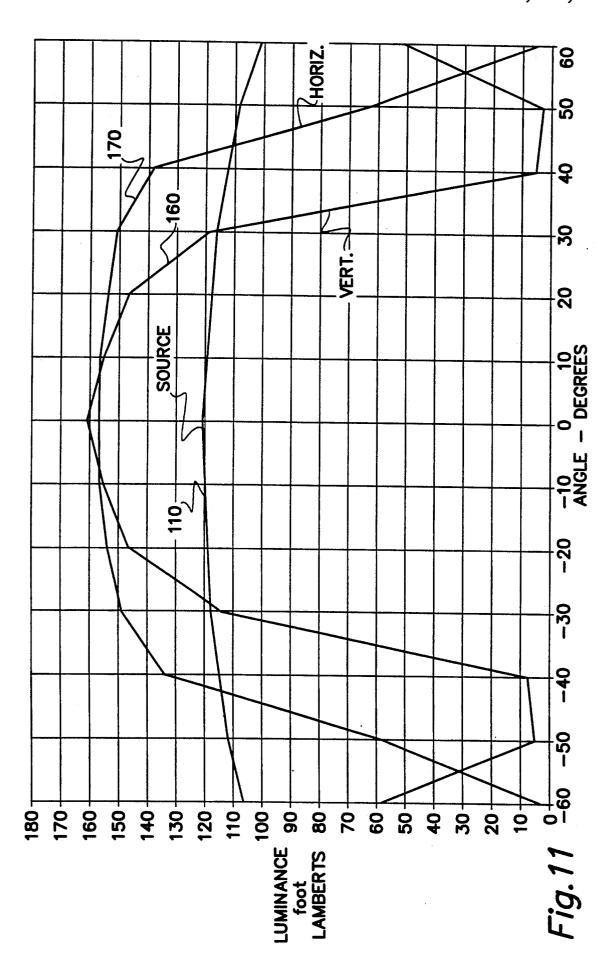
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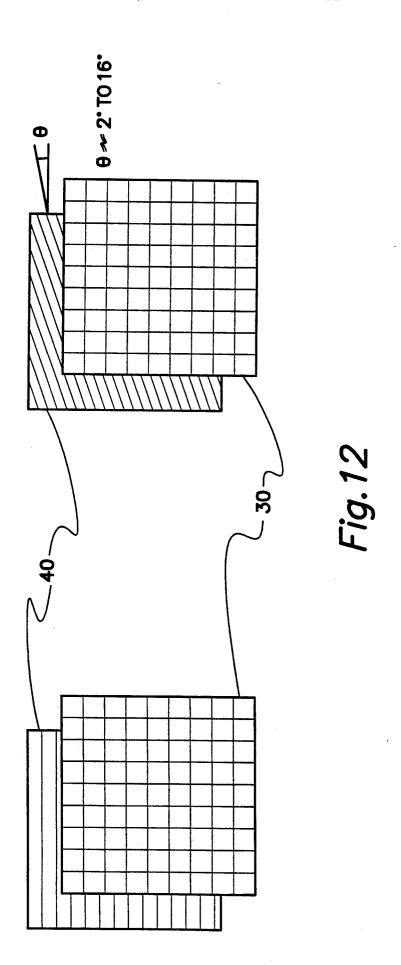
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DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

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BACKGROUND OF THE INVENTION

This invention relates in general to flat panel liquid crystal displays and, more particularly, to a liquid crystal display (LCD) having a directional diffuser to provide a tailored variation of luminance with viewing angle.

There are commercially available liquid crystal displays for use in various applications, including for example aircraft cockpit displays. However, a typical characteristic of the liquid crystal panel used therein is a wide variation of the light transmission of the liquid 15 crystal panel with viewing angle, especially the vertical viewing angle. This results in gray-scale errors and off-state errors with viewing angle. That is to say, the brightness of certain areas of the display when viewed at angles above or below a vertical viewing angle nor- 20 mal to the display surface, may be substantially different than the brightness of those areas when viewed at an angle normal to the display surface. This variation of brightness or luminance with viewing angle is generally undesirable and particularly undesirable in those cases 25 where the information being displayed on the liquid crystal display is critical to an operation such as controlling or navigating an aircraft.

In addition, a typical diffuser used to provide a light source for backlighting a typical liquid crystal display 30 ordinarily provides a constant luminance with viewing angle and therefore provides the same amount of energy for any given viewing angle of the display. In certain applications, such as for example an aircraft cockpit, the typical vertical viewing angle is fixed within a relatively 35 viewing angle for a triple lens array configuration; narrow range and it would therefore be desirable to concentrate a higher percentange of the energy from the light source within a particular range of viewing angles.

It would therefore be desirable to provide a direc- 40 tional diffuser for use with a liquid crystal display to provide a tailored variation of luminance with viewing angle while also providing a concentration of the light energy from the light source within a predetermined range of viewing angles.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a directional diffuser element for a liquid crystal display to provide a tailored variation of luminance 50 with viewing angle.

It is a further object of the present invention to provide a liquid crystal display having less variation of intermediate gray-level luminance with viewing angle.

It is still further an object of the present invention to 55 provide a liquid crystal display combining the above features to provide a higher concentration of light energy, and therefore increased luminance, within a particular range of viewing angles thereby providing a more efficient use of light energy available from a light 60

The foregoing and other objects are achieved in the present invention wherein there is provided a liquid crystal display apparatus comprising a light source, a liquid crystal planar array of pixels for creating an 65 image by controlling the amount of light allowed to pass through each of the pixels, and one or more directional diffuser lens arrays disposed between the light

2 source and the liquid crystal array for providing a tailored variation of luminance from the liquid crystal display as a function of vertical viewing angle.

BRIEF DESCRIPTION OF THE DRAWINGS

The above mentioned and other features and objects of the present invention and the manner of attaining them will become more apparent and the invention itself will be best understood by reference to the following description of alternative embodiments of the invention taken in conjunction with the accompanying drawings wherein:

FIG. 1 is an exploded view of a typical prior art backlit liquid crystal display;

FIG. 2 is an exploded view of the liquid crystal display of the present invention, having a directional diffuser lens array;

FIG. 3 illustrates a typical prior art LCD gray-level response showing the variation of luminance with vertical viewing angle;

FIGS. 4A and 4B show cross sectional side and top views of a typical assembly including the lens array of the present invention;

FIG. 5 illustrates the variation of luminance with viewing angle- for a light source alone and a light source combined with a single lens array;

FIG. 6 illustrates the path of various light rays when striking the lens array at various angles;

FIG. 7 is a cross sectional view of a preferred embodiment of the present invention with two lens arrays; FIG. 8 illustrates the variation of luminance with viewing angle for the dual lens array configuration;

FIG. 9 illustrates the variation of luminance with

FIG. 10 is a cross sectional view of a configuration utilizing a triangular shaped lens array;

FIG. 11 illustrates the variation of luminance with viewing angle for the triangular shaped lens array; and FIG. 12 shows the angular rotation of the lens array with respect to the LCD matrix array to eliminate residual moire effects.

DESCRIPTION OF A PREFERRED **EMBODIMENT**

Referring now to FIG. 1 there is shown a cross section of a typical prior art liquid crystal display apparatus including backlight array 25 comprising lamp 10, rear reflecting surface 15 and lambertian diffuser 20. The backlight array provides a source of light which impinges on liquid crystal panel 30 comprised of a number of individual liquid crystal elements which are alternately energized in order to form a desired pattern or image for viewing from the front of the liquid crystal

While this typical prior art liquid crystal panel may be adequate for certain applications where the normal viewing angle is more or less at an angle normal to the display surface, this display is not optimum for applications wherein the typical viewing angle is other than at an angle normal to the display surface. This prior art display exhibits a relatively wide variation of light transmission with viewing angle, especially the vertical viewing angle. As illustrated in FIG. 3 this variation also changes with the level of lumination for various gray-levels or intermediate intensities for a given display.

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As can be seen in the curves of FIG. 3, the luminance emitted from the lower gray-levels of the LCD system increases significantly with increasing vertical viewing angle. This variation presents an undesirably large luminance increase with angle when the information being 5 presented is low-level luminance information, such as for avionics applications including weather radar or attitude director indicator presentations. As a pilot viewing the display moves his vertical perspective, or his viewing angle, higher above a normal angle to the 10 display (larger vertical viewing angles), he observes a low luminance field increase significantly in luminance, thereby causing confusion in interpretation of critical display information.

In addition, the lambertian diffuser of the typical 15 prior art display, element 20 of FIG. 1, provides for a nearly equal luminance in all angular viewing directions. In most applications a 180° field of view in both horizonal and vertical directions is not required. It would therefore be more energy efficient if a substantial 20 portion of the light energy could be redirected so as to be concentrated in the viewing angles of interest for a particular application.

The apparatus of the present invention includes the backlight array and liquid crystal of the prior art as 25 per inch. shown in FIG. 1 with the addition of a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30, as shown in FIG. 2. It was found that by inserting a directional diffuser consisting of a cylindrical lens array 40 between the 30 combination of the dual lenses increased the desired lambertian diffuser and the liquid crystal panel that both of the desired effects could be accomplished. That is, the overall light energy is concentrated within a desired rang of viewing angles and the variation of luminance with viewing angle is tailored to offset that which is 35 obtained through the liquid crystal display alone.

For example, FIG. 5 illustrates that with the insertion of lens array 40 as shown in FIGS. 4A and 4B, the overall luminance has increased approximately 20 percent within a range from -20° to $+20^{\circ}$ viewing angle 40 and the desired decrease in luminance with increased vertical viewing angle is obtained between approximately +10° and +35° of vertical viewing angle. Curve 110 of FIG. 5 illustrates the variation of luminance with viewing angle for the lambertian light source only, in 45 both the horizontal and vertical angles while curves 120 and 130 respectively represent a variation of luminance with vertical and horizontal viewing angles for the backlight including lens array 40.

The effect which results from the insertion of the 50 cylindrical lens array is explained by reference to FIG. 6 wherein there are shown light rays from the lambertian (having uniform luminance with angle) source diffuser impinging on the lens array from various angles. An air gap must be present at the interface of the lam- 55 bertian diffuser and the lens array. The normal 4 percent loss per surface due to fresnel reflections is not incurred, because the surface reflections are returned to the diffuser and reflected again.

Those rays that are normal to the source diffuser but 60 less than the critical angle within the lens array are passed through the lens array materially unobstructed, except for a small amount of surface reflection. Rays which enter at oblique angles and are greater than the critical angle of the lens array undergo total internal 65 reflection at the inside of the lens surface as illustrated by ray tracing 70. These rays are reflected with no loss due to the total internal reflection effect around the lens

periphery. They exit the rear of the lens array and return to the source diffuser where they undergo a secondary diffuse reflection from the source diffuser.

However, because the source diffuser is not totally reflective, some of the returned rays are transmitted through the diffuser and are then reflected from the backlight enclosure surface 15 of FIG. 4A. Some fraction of these rays are reflected internally to exit the diffuser again. These reflected rays again have a lambertian distribution at the surface of lambertian diffuser 20. It is apparent from this interaction between the lens array and the backlight that rays which impinge close to the normal tend to be intensified while those rays which impinge at oblique angles undergo total internal reflection and are returned to the diffuser and diminished somewhat from this statistical process.

However, the roll off or variation with vertical viewing angle for this single directional diffuser cylindrical lens array was not sufficient to offset the effects of the liquid crystal display, and there were significant moire patterns caused by the interference between the lens array and the display panel wherein the lens array contained 142 lenses per inch and the display panel matrix had a spatial frequency resolution of 172 dots or pixels

For the desired specific implementation it was discovered that the adverse interaction producing moire patterns could be eliminated by including a second lens array with a different number of lenses per inch. The reduction in luminance with increased viewing angle, and in addition reduced or eliminated the moire patterns with the selection of an appropriate pitch, or number of lenses per inch, for the two lenses in question.

As illustrated in FIG. 7, one of the lens arrays 42 was selected to have a relatively coarse pitch with respect to that of the liquid crystal display and the second lens array 44 was selected to have a relatively fine pitch with respect to that of liquid crystal display. FIG. 8 illustrates again the relatively flat response of the lambertian source diffuser alone curve 110, and the increased roll off with vertical viewing angle of curve 125 as well as the corresponding variation of luminance with horizonal viewing angle as illustrated by curve 135 for the dual lens array of FIG. 8.

In general it was discovered that the addition of additional lens arrays caused a steeper or more rapid variation of the change in luminance with vertical viewing angle, which was desirable, but the corresponding change in luminance with variations in horizonal viewing angle also became steeper, which was not desirable for the particular application in question. For the particular application in question the preferred embodiment included two lens arrays in series which provided the best tradeoff of decrease in luminance with variation of vertical viewing angle, while not adversely affecting the variation in luminance with horizonal viewing an-

In addition, since moire effects result when both of the lens arrays have the same spatial frequency, the rear array 42 should have a coarse resolution or low spatial frequency while the front lens array 44 should have a fine resolution or high spatial frequency. The lens arrays and the panel spatial frequencies should be selected to avoid integral multiples of the other. Thus the fine lens array should be as high a spatial frequency as is practical and should be a non integral multiple of the panel frequency. According to these guidelines the fine

array frequency becomes approximately 2.5 times the display spatial frequency and the coarse array frequency should be approximately the fine array frequency divided by 3.5, 4.5, 5.5 or as required for the most convenient fabrication.

It was also discovered that the maximum increase in luminance was obtained using a triangular lens array having an included angle of 90° as illustrated in FIG. 10. This configuration resulted in a variation of luminance with vertical and horizonal viewing angles which was 10 quite steep as illustrated by curves 160 and 170 of FIG. 11. Other lens array shapes may be selected as desired to obtain the required concentration of luminance and variation of luminance with vertical and horizonal viewing angle for a particular application.

Even though the spatial frequencies of the directional diffuser lens array and LCD panel have been selected to be greatly different and non-integer multiples, some visual banding effects or moire pattern effects may still be apparent to the viewer. This is especially true at 20 off-axis viewing conditions. This residual moire can be removed by rotating the lens array 40 with the respect to the LCD array 30, as illustrated in FIG. 12. This rotation of the lens array by a few degrees (Typically 2 change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual moire.

In addition to the angular redistribution of the light from the directional diffuser, the lens array also pro- 30 vides an additional diffusing effect, especially for any step variations in luminance that are parallel to (or nearly parallel to within a few degrees) the axis of the lens array. This allows the reduction of the thickness or optical density of the conventional diffuser while still 35 achieving the same system luminance uniformity and masking of undesired spatial artifacts from the light source, but with higher luminance at the output.

While there have been described above the principals of invention in conjunction with several specific em- 40 bodiments, it is to be clearly understood that these descriptions are made only by way of example and not as a limitation to the scope of the invention.

We claim:

- 1. A display apparatus comprising:
- a light source;
- a liquid crystal panel mounted adjacent to said light source for receiving light from said light source;

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first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, wherein said liquid crystal panel comprises a plurality of pixels arranged in rows and columns, and wherein the number of rows of pixels per unit height, or pitch, of the liquid crystal panel is a first value; the number of lenslets per unit height, or pitch, of said first lens array is a second value which is less than said first value; and the number of lenslets per unit height, or pitch, of said second lens array is a third value which is greater than said first value.

2. A display apparatus in accordance with claim 1 wherein said third value is a non-integral multiple of to 16 degrees) from the horizontal axis causes a small 25 said first value and is also a non-integral multiple of said second value.

- 3. A display apparatus comprising:
- a light source;
- a liquid crystal panel mounted adjacent to said light source for receiving light from said light source:

first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenslets and said liquid crystal panel.

EXHIBIT C

FILE WRAPPER FOR U.S. PATENT

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ISSUE DATE:

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INVENTORS:

RICHARD I. MCCARTNEY, JR.

DANIEL D. SYROID

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SERIAL NO:

07/911,547

FILING DATE:

JULY 9, 1992

TITLE:

DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

REFERENCES CITED - SEE PAPERS #3, 5

Honeywell v Apple Date 3-2-07 **Defendant**

Form PTO-4:

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United States Patent [19]

McCartney, Jr. et al.

[11] Patent Number:

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[54] DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

[75] Inventors: Richard I. McCartney, Jr.,

Scottsdale; Daniel D. Syroid, Glendale; Karen E. Jachimowicz, Goodyear, all of Ariz.

[73] Assignee: Honeywell Inc., Minneapolis, Minn.

[21] Appl. No.: 911,547

[22] Filed: Jul. 9, 1992

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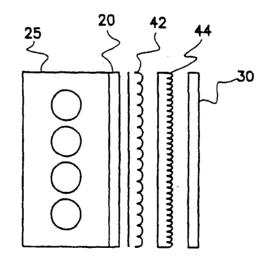
Primary Examiner—William L. Sikes Assistant Examiner—Huy Mai

Attorney, Agent, or Firm-Dale E. Jepsen; A. Medved

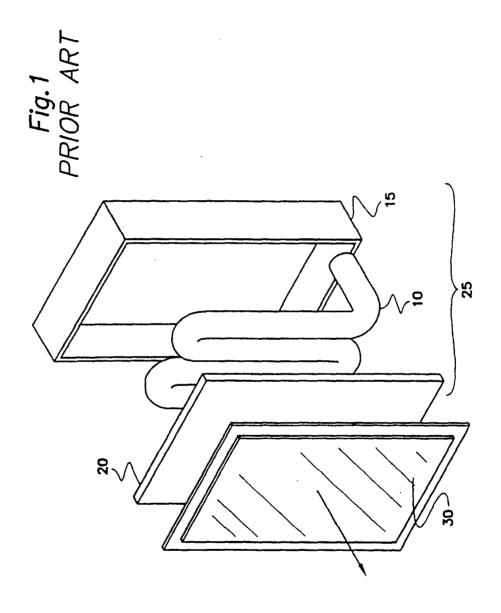
ABSTRACT

A display apparatus including a light source, a liquid crystal panel, and one or more directional diffuser lens arrays disposed therebetween provides a tailored variation of luminance with viewing angle, a uniform variation of luminance with viewing angle within a first predetermined range of viewing angles and a concentration of light energy within a second predetermined range of viewing angles.

3 Claims, 11 Drawing Sheets

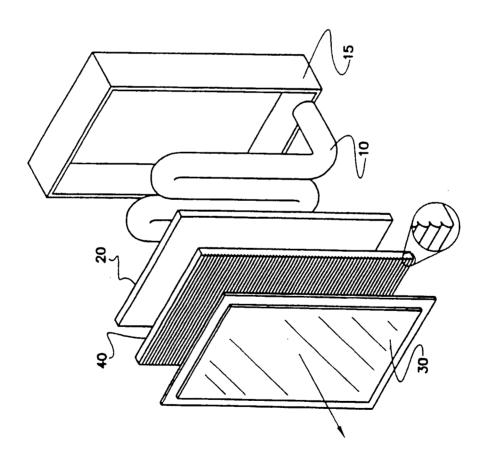


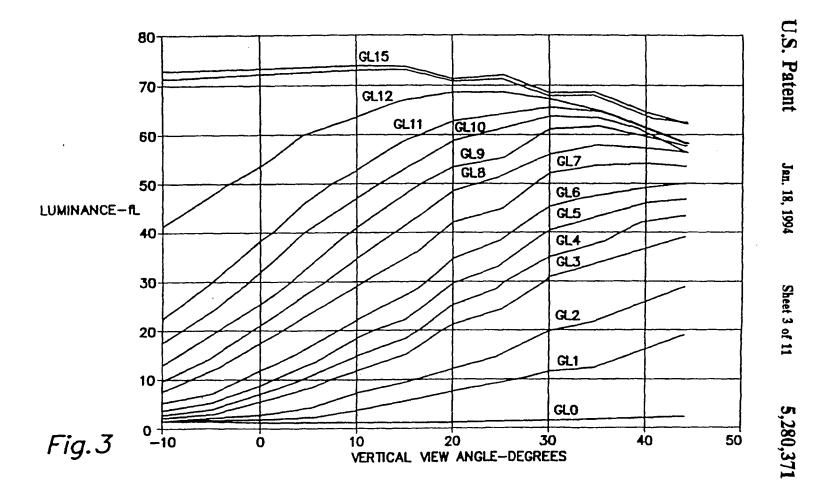
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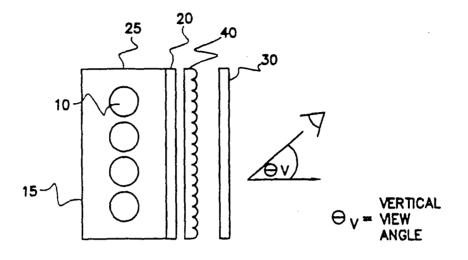


Fig.4A

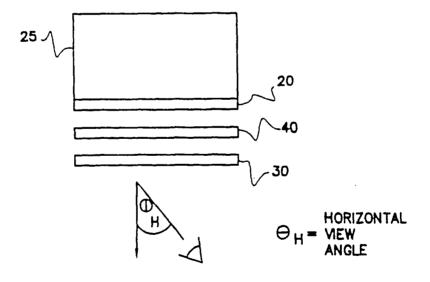
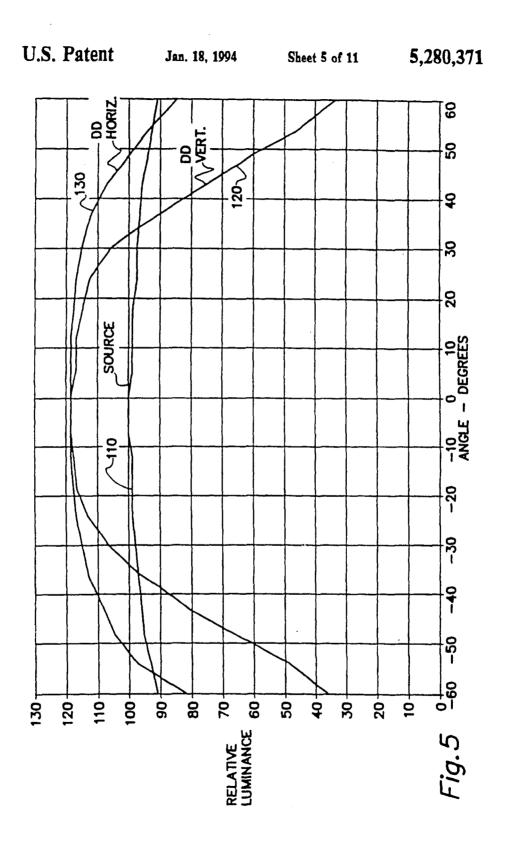
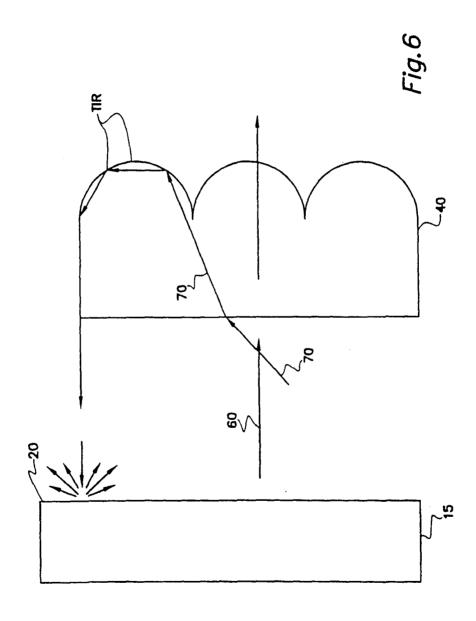


Fig.4B



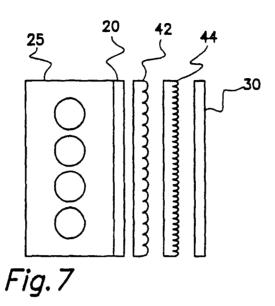
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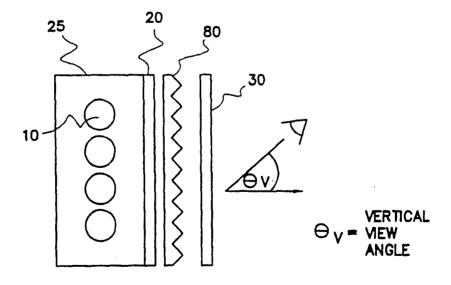
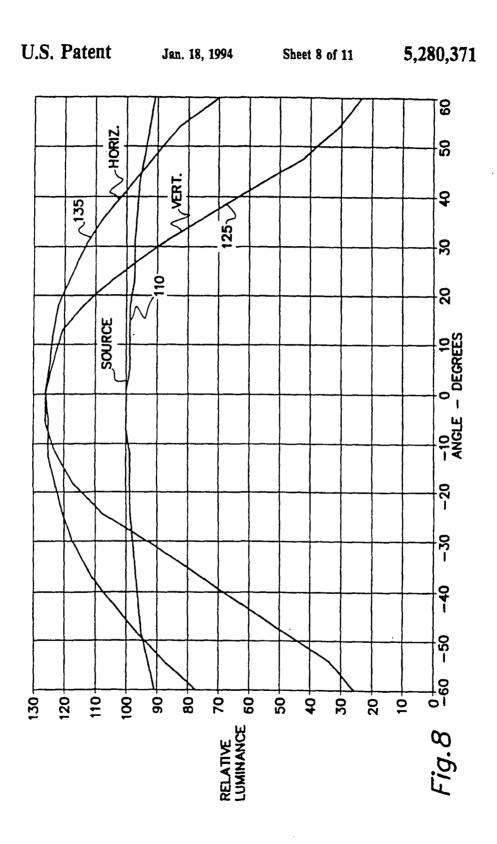
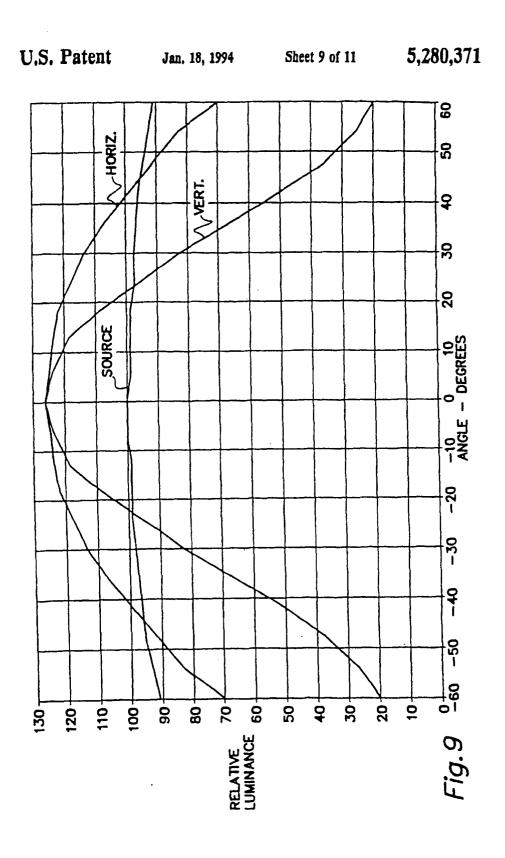
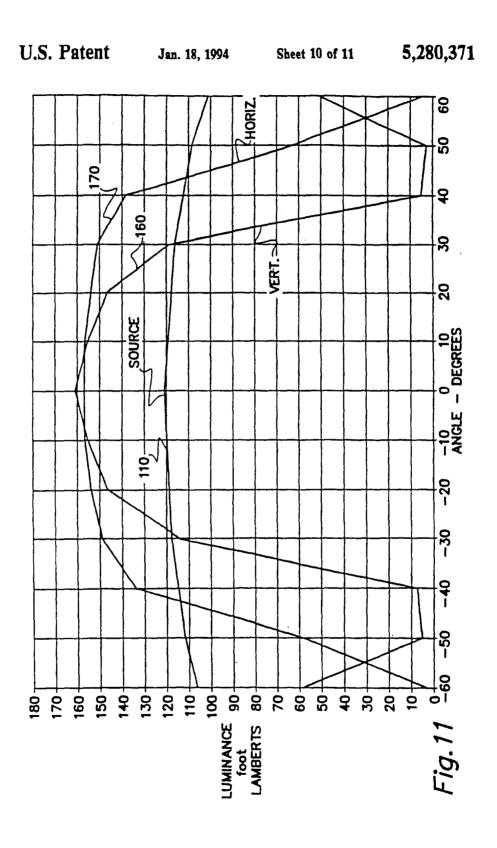


Fig.10

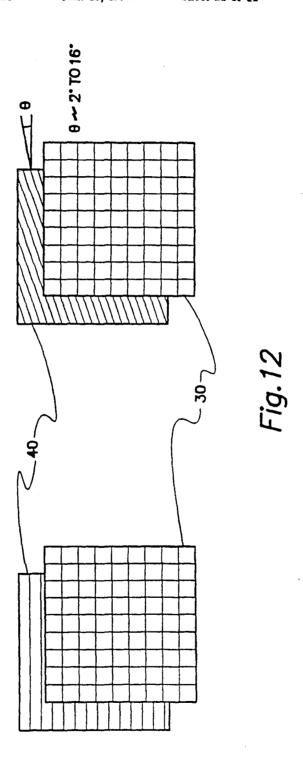






Jan. 18, 1994

Sheet 11 of 11



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DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY

BACKGROUND OF THE INVENTION

This invention relates in general to flat panel liquid crystal displays and, more particularly, to a liquid crystal display (LCD) having a directional diffuser to provide a tailored variation of luminance with viewing

There are commercially available liquid crystal displays for use in various applications, including for example aircraft cockpit displays. However, a typical characteristic of the liquid crystal panel used therein is a wide variation of the light transmission of the liquid 15 crystal panel with viewing angle, especially the vertical viewing angle. This results in gray-scale errors and off-state errors with viewing angle. That is to say, the brightness of certain areas of the display when viewed at angles above or below a vertical viewing angle nor- 20 mal to the display surface, may be substantially different than the brightness of those areas when viewed at an angle normal to the display surface. This variation of brightness or luminance with viewing angle is generally undesirable and particularly undesirable in those cases 25 where the information being displayed on the liquid crystal display is critical to an operation such as controlling or navigating an aircraft.

In addition, a typical diffuser used to provide a light source for backlighting a typical liquid crystal display 30 ordinarily provides a constant luminance with viewing angle and therefore provides the same amount of energy for any given viewing angle of the display. In certain applications, such as for example an aircraft cockpit, the typical vertical viewing angle is fixed within a relatively 35 narrow range and it would therefore be desirable to concentrate a higher percentange of the energy from the light source within a particular range of viewing angles.

It would therefore be desirable to provide a direc- 40 tional diffuser for use with a liquid crystal display to provide a tailored variation of luminance with viewing angle while also providing a concentration of the light energy from the light source within a predetermined range of viewing angles.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a directional diffuser element for a liquid crystal display to provide a tailored variation of luminance 50 with viewing angle.

It is a further object of the present invention to pro-

vide a liquid crystal display having less variation of intermediate gray-level luminance with viewing angle.

It is still further an object of the present invention to 55 provide a liquid crystal display combining the above features to provide a higher concentration of light energy, and therefore increased luminance, within a particular range of viewing angles thereby providing a more efficient use of light energy available from a light 60

The foregoing and other objects are achieved in the present invention wherein there is provided a liquid crystal display apparatus comprising a light source, a liquid crystal planar array of pixels for creating an 65 image by controlling the amount of light allowed to pass through each of the pixels, and one or more directional diffuser lens arrays disposed between the light

source and the liquid crystal array for providing a tailored variation of luminance from the liquid crystal display as a function of vertical viewing angle.

BRIEF DESCRIPTION OF THE DRAWINGS

The above mentioned and other features and objects of the present invention and the manner of attaining them will become more apparent and the invention itself will be best understood by reference to the following description of alternative embodiments of the invention taken in conjunction with the accompanying drawings wherein:

FIG. 1 is an exploded view of a typical prior art

backlit liquid crystal display; FIG. 2 is an exploded view of the liquid crystal display of the present invention, having a directional diffuser lens array:

FIG. 3 illustrates a typical prior art LCD gray-level response showing the variation of luminance with vertical viewing angle:

FIGS. 4A and 4B show cross sectional side and top views of a typical assembly including the lens array of the present invention;

FIG. 5 illustrates the variation of luminance with viewing angle- for a light source alone and a light source combined with a single lens array;

FIG. 6 illustrates the path of various light rays when striking the lens array at various angles;

FIG. 7 is a cross sectional view of a preferred embodiment of the present invention with two lens arrays; FIG. 8 illustrates the variation of luminance with viewing angle for the dual lens array configuration;

FIG. 9 illustrates the variation of luminance with viewing angle for a triple lens array configuration;

FIG. 10 is a cross sectional view of a configuration utilizing a triangular shaped lens array;

FIG. 11 illustrates the variation of luminance with fewing angle for the triangular shaped lens array; and FIG. 12 shows the angular rotation of the lens array

with respect to the LCD matrix array to eliminate residual moire effects.

DESCRIPTION OF A PREFERRED EMBODIMENT

Referring now to FIG. 1 there is shown a cross section of a typical prior art liquid crystal display apparatus including backlight array 25 comprising lamp 10, rear reflecting surface 15 and lambertian diffuser 20. The backlight array provides a source of light which impinges on liquid crystal panel 30 comprised of a number of individual liquid crystal elements which are alternately energized in order to form a desired pattern or image for viewing from the front of the liquid crystal display.

While this typical prior art liquid crystal panel may be adequate for certain applications where the normal viewing angle is more or less at an angle normal to the display surface, this display is not optimum for applications wherein the typical viewing angle is other than at an angle normal to the display surface. This prior art display exhibits a relatively wide variation of light transmission with viewing angle, especially the vertical viewing angle. As illustrated in FIG. 3 this variation also changes with the level of lumination for various gray-levels or intermediate intensities for a given display.

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As can be seen in the curves of FIG. 3, the luminance emitted from the lower gray-levels of the LCD system increases significantly with increasing vertical viewing angle. This variation presents an undesirably large luminance increase with angle when the information being presented is low-level luminance information, such as for avionics applications including weather radar or attitude director indicator presentations. As a pilot viewing the display moves his vertical perspective, or his viewing angle, higher above a normal angle to the 10 display (larger vertical viewing angles), he observes a low luminance field increase significantly in luminance, thereby causing confusion in interpretation of critical display information.

In addition, the lambertian diffuser of the typical 15 prior art display, element 20 of FIG. 1, provides for a nearly equal luminance in all angular viewing directions. In most applications a 180° field of view in both horizonal and vertical directions is not required. It would therefore be more energy efficient if a substantial 20 portion of the light energy could be redirected so as to be concentrated in the viewing angles of interest for a particular application.

The apparatus of the present invention includes the backlight array and liquid crystal of the prior art as 25 shown in FIG. 1 with the addition of a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30, as shown in FIG. 2. It was found that by inserting a directional diffuser consisting of a cylindrical lens array 40 between the 30 lambertian diffuser and the liquid crystal panel that both of the desired effects could be accomplished. That is, the overall light energy is concentrated within a desired rang of viewing angles and the variation of luminance with viewing angle is tailored to offset that which is 35 obtained through the liquid crystal display alone.

For example, FIG. 5 illustrates that with the insertion of lens array 40 as shown in FIGS. 4A and 4B, the overall luminance has increased approximately 20 percent within a range from -20° to +20° viewing angle 40 and the desired decrease in luminance with increased vertical viewing angle is obtained between approximately +10° and +35° of vertical viewing angle. Curve 110 of FIG. 5 illustrates the variation of luminance with viewing angle for the lambertian light source only, in 45 both the horizontal and vertical angles while curves 120 and 130 respectively represent a variation of luminance with vertical and horizontal viewing angles for the backlight including lens array 40.

The effect which results from the insertion of the 50 cylindrical lens array is explained by reference to FIG. 6 wherein there are shown light rays from the lambertian (having uniform luminance with angle) source diffuser impinging on the lens array from various angles. An air gap must be present at the interface of the lam- 55 bertian diffuser and the lens array. The normal 4 percent loss per surface due to fresnel reflections is not incurred, because the surface reflections are returned to the diffuser and reflected again.

Those rays that are normal to the source diffuser but 60 less than the critical angle within the lens array are passed through the lens array materially unobstructed, except for a small amount of surface reflection. Rays which enter at oblique angles and are greater than the critical angle of the lens array undergo total internal 65 reflection at the inside of the lens surface as illustrated by ray tracing 70. These rays are reflected with no loss due to the total internal reflection effect around the lens

periphery. They exit the rear of the lens array and return to the source diffuser where they undergo a secondary diffuse reflection from the source diffuser.

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However, because the source diffuser is not totally reflective, some of the returned rays are transmitted through the diffuser and are then reflected from the backlight enclosure surface 15 of FIG. 4A. Some fraction of these rays are reflected internally to exit the diffuser again. These reflected rays again have a lambertian distribution at the surface of lambertian diffuser 20. It is apparent from this interaction between the lens array and the backlight that rays which impinge close to the normal tend to be intensified while those rays which impinge at oblique angles undergo total internal reflection and are returned to the diffuser and diminished somewhat from this statistical process.

However, the roll off or variation with vertical viewing angle for this single directional diffuser cylindrical lens array was not sufficient to offset the effects of the liquid crystal display, and there were significant moire patterns caused by the interference between the lens array and the display panel wherein the lens array contained 142 lenses per inch and the display panel matrix had a spatial frequency resolution of 172 dots or pixels

For the desired specific implementation it was discovered that the adverse interaction producing moire patterns could be eliminated by including a second lens array with a different number of lenses per inch. The combination of the dual lenses increased the desired reduction in luminance with increased viewing angle, and in addition reduced or eliminated the moire patterns with the selection of an appropriate pitch, or number of lenses per inch, for the two lenses in question.

As illustrated in FIG. 7, one of the lens arrays 42 was

selected to have a relatively coarse pitch with respect to that of the liquid crystal display and the second lens array 44 was selected to have a relatively fine pitch with respect to that of liquid crystal display. FIG. 8 illustrates again the relatively flat response of the lambertian source diffuser alone curve 110, and the increased roll off with vertical viewing angle of curve 125 as well as the corresponding variation of luminance with horizonal viewing angle as illustrated by curve 135 for the dual lens array of FIG. 8.

In general it was discovered that the addition of additional lens arrays caused a steeper or more rapid variation of the change in luminance with vertical viewing angle, which was desirable, but the corresponding change in luminance with variations in horizonal viewing angle also became steeper, which was not desirable for the particular application in question. For the particular application in question the preferred embodiment included two lens arrays in series which provided the best tradeoff of decrease in luminance with variation of vertical viewing angle, while not adversely affecting the variation in luminance with horizonal viewing an

In addition, since moire effects result when both of the lens arrays have the same spatial frequency, the rear array 42 should have a coarse resolution or low spatial frequency while the front lens array 44 should have a fine resolution or high spatial frequency. The lens arrays and the panel spatial frequencies should be selected to avoid integral multiples of the other. Thus the fine lens array should be as high a spatial frequency as is practical and should be a non integral multiple of the panel frequency. According to these guidelines the fine 5,280,371

5 array frequency becomes approximately 2.5 times the display spatial frequency and the coarse array frequency should be approximately the fine array frequency divided by 3.5, 4.5, 5.5 or as required for the most convenient fabrication.

It was also discovered that the maximum increase in luminance was obtained using a triangular lens array having an included angle of 90° as illustrated in FIG. 10. This configuration resulted in a variation of luminance with vertical and horizonal viewing angles which was 10 quite steep as illustrated by curves 160 and 170 of FIG. 11. Other lens array shapes may be selected as desired to obtain the required concentration of luminance and variation of luminance with vertical and horizonal viewing angle for a particular application.

Even though the spatial frequencies of the directional diffuser lens array and LCD panel have been selected to be greatly different and non-integer multiples, some visual banding effects or moire pattern effects may still be apparent to the viewer. This is especially true at 20 off-axis viewing conditions. This residual moire can be removed by rotating the lens array 40 with the respect to the LCD array 30, as illustrated in FIG. 12. This rotation of the lens array by a few degrees (Typically 2 change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual moire.

In addition to the angular redistribution of the light from the directional diffuser, the lens array also pro- 30 vides an additional diffusing effect, especially for any step variations in luminance that are parallel to (or nearly parallel to within a few degrees) the axis of the lens array. This allows the reduction of the thickness or optical density of the conventional diffuser while still 35 achieving the same system luminance uniformity and masking of undesired spatial artifacts from the light source, but with higher luminance at the output.

While there have been described above the principals of invention in conjunction with several specific em- 40 bodiments, it is to be clearly understood that these descriptions are made only by way of example and not as a limitation to the scope of the invention.

We claim:

1. A display apparatus comprising:

a light source;

a liquid crystal panel mounted adjacent to said light source for receiving light from said light source;

first and second lens arrays, each having a plurality of individual lensiets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, wherein said liquid crystal panel comprises a plurality of pixels arranged in rows and columns, and wherein the number of rows of pixels per unit height, or pitch, of the liquid crystal panel is a first value; the number of lenslets per unit height, or pitch, of said first lens array is a second value which is less than said first value; and the number of lenslets per unit height, or pitch, of said second lens array is a third value which is greater than said first value.

2. A display apparatus in accordance with claim 1 wherein said third value is a non-integral multiple of to 16 degrees) from the horizontal axis causes a small 25 said first value and is also a non-integral multiple of said second value.

3. A display apparatus comprising:

a light source;

a liquid crystal panel mounted adjacent to said light source for receiving light from said light source;

first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenslets and said liquid crystal panel.

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A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY,

BACKGROUND OF THE INVENTION

This invention relates in general to flat panel liquid crystal displays and, more particularly, to a liquid crystal display (LCD) having a directional diffuser to provide a tailored variation of luminance with viewing angle.

There are commercially available liquid crystal displays for use in various applications, including for example aircraft cockpit displays. However, a typical characteristic of the liquid crystal panel used therein is a wide variation of the light transmission of the liquid crystal panel with viewing angle, especially the vertical viewing angle. results in gray-scale errors and off-state errors with viewing angle. That is to say, the brightness of certain areas of the display when viewed at angles above or below a vertical viewing angle normal to the display surface, may be substantially different than the brightness of those areas when viewed at an angle normal to the display surface. variation of brightness or luminance with viewing angle is generally undesirable and particularly undesirable in those cases where the information being displayed on the liquid crystal display is critical to an operation such as controlling or navigating an aircraft.

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In addition, a typical diffuser used to provide a light source for backlighting a typical liquid crystal display ordinarily provides a constant luminance with viewing angle and therefore provides the same amount of energy for any given viewing angle of the display. In certain applications, such as for example an aircraft cockpit, the typical vertical viewing angle is fixed within a relatively narrow range and it would therefore be desirable to concentrate a higher percentange of the energy from the light source within a particular range of viewing angles.

It would therefore be desirable to provide a directional diffuser for use with a liquid crystal display to provide a tailored variation of luminance with viewing angle while also providing a concentration of the light energy from the light source within a predetermined range of viewing angles.

SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide a directional diffuser element for a liquid crystal display to provide a tailored variation of luminance with viewing angle.

It is a further object of the present invention to provide a liquid crystal display having less variation of intermediate gray-level luminance with viewing angle.

It is still further an object of the present invention to provide a liquid crystal display combining the above features to provide a higher concentration of light energy, and therefore increased luminance, within a particular range of viewing angles thereby providing a more efficient use of light energy available from a light source.

The foregoing and other objects are achieved in the present invention wherein there is provided a liquid crystal display apparatus comprising a light source, a liquid crystal planar array of pixels for creating an image by controlling the amount of light allowed to pass through each of the pixels, and one or more directional diffuser lens arrays disposed between the light source and the liquid crystal array for providing a tailored variation of luminance from the liquid crystal display as a function of vertical viewing angle.

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BRIEF DESCRIPTION OF THE DRAWINGS

The above mentioned and other features and objects of the present invention and the manner of attaining them will become more apparent and the invention itself will be best understood by reference to the following description of alternative embodiments of the invention taken in conjunction with the accompanying drawings wherein:

Figure 1 is an exploded view of a typical prior art backlit liquid crystal display;

Figure 2 is an exploded view of the liquid crystal display of the present invention, having a directional diffuser lens array;

Figure 3 illustrates a typical prior art LCD gray-level response showing the variation of luminance with vertical viewing angle;

Figures 4A and 4B show cross sectional side and top views of a typical assembly including the lens array of the present invention;

Figure 5 illustrates the variation of luminance with viewing angle for a light source alone and a light source combined with a single lens array;

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10	Figure 6 illustrates the path of various light rays when
	striking the lens array at various angles;
P	Figure 7 is a cross sectional view of a preferred embodiment of the present invention with two lens arrays;
P	Figure 8 illustrates the variation of luminance with viewing angle for the dual lens array configuration;
. /	Figure 9 illustrates the variation of luminance with viewing angle for a triple lens array configuration;
P	Figure 10 is a cross sectional view of a configuration utilizing a triangular shaped lens array;
P	Figure 11 illustrates the variation of luminance with viewing angle for the triangular shaped lens array; and
P	Figure 12 shows the angular rotation of the lens array with respect to the LCD matrix array to eliminate residual

moire effects.

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DESCRIPTION OF A PREFERRED EMBODIMENT

Referring now to Figure 1 there is shown a cross section of a typical prior art liquid crystal display apparatus including backlight array 25 comprising lamp 10, rear reflecting surface 15 and lambertian diffuser 20. The backlight array provides a source of light which impinges on liquid crystal panel 30 comprised of a number of individual liquid crystal elements which are alternately energized in order to form a desired pattern or image for viewing from the front of the liquid crystal display.

While this typical prior art liquid crystal panel may be adequate for certain applications where the normal viewing angle is more or less at an angle normal to the display surface, this display is not optimum for applications wherein the typical viewing angle is other than at an angle normal to the display surface. This prior art display exhibits a relatively wide variation of light transmission with viewing angle, especially the vertical viewing angle. As illustrated in Figure 3, this variation also changes with the level of lumination for various gray-levels or intermediate intensities for a given display.

As can be seen in the curves of Figure 3, the luminance emitted from the lower gray-levels of the LCD system increases significantly with increasing vertical viewing angle. This variation presents an undesirably large luminance increase

with angle when the information being presented is low-level luminance information, such as for avionics applications including weather radar or attitude director indicator presentations. As a pilot viewing the display moves his vertical perspective, or his viewing angle, higher above a normal angle to the display (larger vertical viewing angles), he observes a low luminance field increase significantly in luminance, thereby causing confusion in interpretation of critical display information.

In addition, the lambertian diffuser of the typical prior art display, element 20 of Figure 1, provides for a nearly equal luminance in all angular viewing directions. In most applications a 180° field of view in both horizonal and vertical directions is not required. It would therefore be more energy efficient if a substantial portion of the light energy could be redirected so as to be concentrated in the viewing angles of interest for a particular application.

The apparatus of the present invention includes the backlight array and liquid crystal of the prior art as shown in Figure 1 with the addition of a lens array 40 inserted between the lambertian diffuser 20 of the prior art and liquid crystal display panel 30, as shown in Figure 2. It was found that by inserting a directional diffuser consisting of a cylindrical lens array 40 between the lambertian diffuser and the liquid crystal panel that both of the desired effects could be accomplished. That is, the overall light energy is

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concentrated within a desired range of viewing angles and the variation of luminance with viewing angle is tailored to offset that which is obtained through the liquid crystal display alone.

For example, Figure 5 illustrates that with the insertion of lens array 40 as shown in Figures 4A and 4B, the overall luminance has increased approximately 20 percent within a range from -20° to + 20° viewing angle and the desired decrease in luminance with increased vertical viewing angle is obtained between approximately +10° and +35° of vertical viewing angle. Curve 110 of Figure 5 illustrates the variation of luminance with viewing angle for the lambertian light source only, in both the horizontal and vertical angles while curves 120 and 130 respectively represent a variation of luminance with vertical and horizontal viewing angles for the backlight including lens array 40.

The effect which results from the insertion of the cylindrical lens array is explained by reference to Figure 6 wherein there are shown light rays from the lambertian (having uniform luminance with angle) source diffuser impinging on the lens array from various angles. An air gap must be present at the interface of the lambertian diffuser and the lens array. The normal 4 percent loss per surface due to fresnel reflections is not incurred, because the surface reflections are returned to the diffuser and reflected again.

Those rays that are normal to the source diffuser but

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less than the critical angle within the lens array are passed through the lens array materially unobstructed, except for a small amount of surface reflection. Rays which enter at oblique angles and are greater than the critical angle of the lens array undergo total internal reflection at the inside of the lens surface as illustrated by ray tracing 70. These rays are reflected with no loss due to the total internal reflection effect around the lens periphery. They exit the rear of the lens array and return to the source diffuser where they undergo a secondary diffuse reflection from the source diffuser.

However, because the source diffuser is not totally reflective, some of the returned rays are transmitted through the diffuser and are then reflected from the backlight enclosure surface 15 of Figure 4A. Some fraction of these rays are reflected internally to exit the diffuser again. These reflected rays again have a lambertian distribution at the surface of lambertian diffuser 20. It is apparent from this interaction between the lens array and the backlight that rays which impinge close to the normal tend to be intensified while those rays which impinge at oblique angles undergo total internal reflection and are returned to the diffuser and diminished somewhat from this statistical process.

However, the roll off or variation with vertical viewing angle for this single directional diffuser cylindrical lens array was not sufficient to offset the effects of the

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liquid crystal display, and there were significant moire patterns caused by the interference between the lens array and the display panel wherein the lens array contained 142 lenses per inch and the display panel matrix had a spatial frequency resolution of 172 dots or pixels per inch.

For the desired specific implementation it was discovered that the adverse interaction producing moire patterns could be eliminated by including a second lens array with a different number of lenses per inch. The combination of the dual lenses increased the desired reduction in luminance with increased viewing angle, and in addition reduced or eliminated the moire patterns with the selection of an appropriate pitch, or number of lenses per inch, for the two lenses in question.

As illustrated in Figure 7, one of the lens arrays 42 was selected to have a relatively coarse pitch with respect to that of the liquid crystal display and the second lens array 44 was selected to have a relatively fine pitch with respect to that of liquid crystal display. Figure 8 illustrates again the relatively flat response of the lambertian source diffuser alone curve 110, and the increased roll off with vertical viewing angle of curve 125 as well as the corresponding variation of luminance with horizonal viewing angle as illustrated by curve 135 for the dual lens array of Figure 8.

In general it was discovered that the addition of additional lens arrays caused a steeper or more rapid varia-

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In addition, since moire effects result when both of the lens arrays have the same spatial frequency, the rear array 42 should have a coarse resolution or low spatial frequency while the front lens array 44 should have a fine resolution or high spatial frequency. The lens arrays and the panel spatial frequencies should be selected to avoid integral multiples of the other. Thus the fine lens array should be as high a spatial frequency as is practical and should be a non-integral multiple of the panel frequency. According to these guidelines the fine array frequency becomes approximately 2.5 times the display spatial frequency and the coarse array frequency should be approximately the fine array frequency divided by 3.5, 4.5, 5.5 or as required for the most convenient fabrication.

It was also discovered that the maximum increase in luminance was obtained using a triangular lens array having an

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included angle of 90° as illustrated in Figure 10. This configuration resulted in a variation of luminance with vertical and horizonal viewing angles which was quite steep as illustrated by curves 160 and 170 of Figure 11. Other lens array shapes may be selected as desired to obtain the required concentration of luminance and variation of luminance with vertical and horizonal viewing angle for a particular application.

Even though the spatial frequencies of the directional diffuser lens array and LCD panel have been selected to be greatly different and non-integer multiples, some visual banding effects or moire pattern effects may still be apparent to the viewer. This is especially true at off-axis viewing conditions. This residual moire can be removed by rotating the lens array 40 with the respect to the LCD array 30, as illustrated in Figure 12. This rotation of the lens array by a few degrees (Typically 2 to 16 degrees) from the horizontal axis causes a small change in the effective spatial frequency difference of the two arrays and thereby eliminates the residual moire.

In addition to the angular redistribution of the light from the directional diffuser, the lens array also provides an additional diffusing effect, especially for any step variations in luminance that are parallel to (or nearly parallel to within a few degrees) the axis of the lens array. This allows the reduction of the thickness or optical density of the

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conventional diffuser while still achieving the same system luminance uniformity and masking of undesired spatial artifacts from the light source, but with higher luminance at the output.

While there have been described above the principals of invention in conjunction with several specific embodiments, it is to be clearly understood that these descriptions are made only by way of example and not as a limitation to the scope of the invention.

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CLAIMS

Claim 1. A display apparatus comprising:

- a light source;
- a substantially planar array mounted adjacent to said light source for receiving light from/said light source, said array comprising a plurality of controllable apertures for creating an image by controlling the amount of light from said light source which is allowed to pass through each of said apertures; and

luminance control means/disposed between said light source and said planar array for providing a predetermined variation with viewing angle of light transmission from said light source through said luminance control means and said planar array.

- Claim 2. A display apparatus in accordance with Claim 1 wherein said planar array comprises a liquid crystal panel having a characteristic variation of light transmission with viewing angle.
- 20 Claim 3. A display apparatus in accordance with Claim 2 wherein said/luminance control means comprises a first lens array having a plurality of individual lenslets.

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Claim 4. A display apparatus in accordance with Claim 3 wherein each of said lenslets has a semi-cylindrical shape.

إ 5 Claim 5. A display apparatus in accordance with Claim 3.
wherein each of said lenslets has a triangular cross section.

Claim 6. A display apparatus in accordance with Claim 3 wherein said luminance control means further comprises a second lens array disposed between said first lens array and said liquid crystal panel.

Claim 7. A display apparatus in accordance with Claim 6 wherein said liquid crystal panel comprises a plurality of pixels arranged in rows and columns, and wherein the number of rows of pixels per unit height, or pitch, of the liquid crystal panel is a first value; the number of lenslets per unit height, or pitch, of said first lens array is a second value which is less than said first value; and the number of lenslets per unit height, or pitch, of said second lens array is a third value which is greater than said first value.

wherein said third value is a non-integral multiple of said first value and is also a non-integral multiple of said second value.

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Claim 9. A display apparatus in accordance with Claim 3 wherein said first lens array is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenlets and said liquid crystal panel.

John J

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ABSTRACT OF THE DISCLOSURE

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A display apparatus including a light source, a liquid crystal panel, and one or more directional diffuser lens arrays disposed therebetween provides a tailored variation of luminance with viewing angle, a uniform variation of luminance with viewing angle within a first predetermined range of viewing angles and a concentration of light energy within a second predetermined range of viewing angles.

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DOCKET NO. A6213491

Application for United Stat.

PATENT

Declaration and Power of Attorney

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name;

I believe I am the original, first and sole inventor (if only one name is listed below) or an

which priority is c	cation(s)		Claimed
which priority is c			Priority
application(s) for	patent or inventor's cert tent or inventor's certif	mefits under Title 35, United States Co fficate listed below and have also ident licate having a filing data before that	ifled below any forei
specification, incl	uding the claims, as amend dge the duty to disclos	iewed and understand the contents of ded by any amendment referred to above. e information which is material to the e of Federal Regulations, §1,56(a).	
Application	rided on		
	ttached hereto		
The specification o	f which		

35, United States Code \$112, I acknowledge the duty to disclose material information as defined in Title 37, Code of federal Regulations \$1,56(s) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:



(Application Serial No.) (Filing Date) (Status) (patented, pending, abandoned) I hereby appoint the following ettorney(s) and/or egent(s) to prosecute this application and to

transact all business in the Petent and Trademerk Office connected therewith: DALE E. JEPSEN (Reg. No. 31, 379), Albin Medved (Reg. No. 22,710), Roger W. Jensen (Reg. No. 17.651) and Donald J. Lenkszus (Reg. No. 28,096). Address all telephone calls to 602/436-1336 (FR. JEPSEN) at

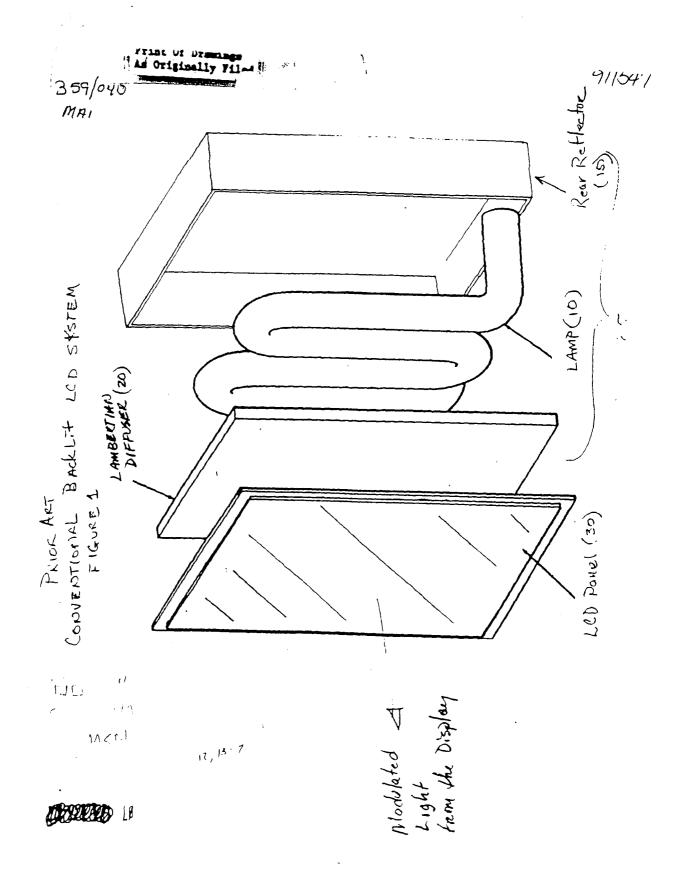
Address all correspondence to <u>DALE E. JEPSEN</u>, Office of General Coursel, Moneywell Inc., 21,111 N. 19TH AVENUE, DV9L, PHOENIX. AZ 85027

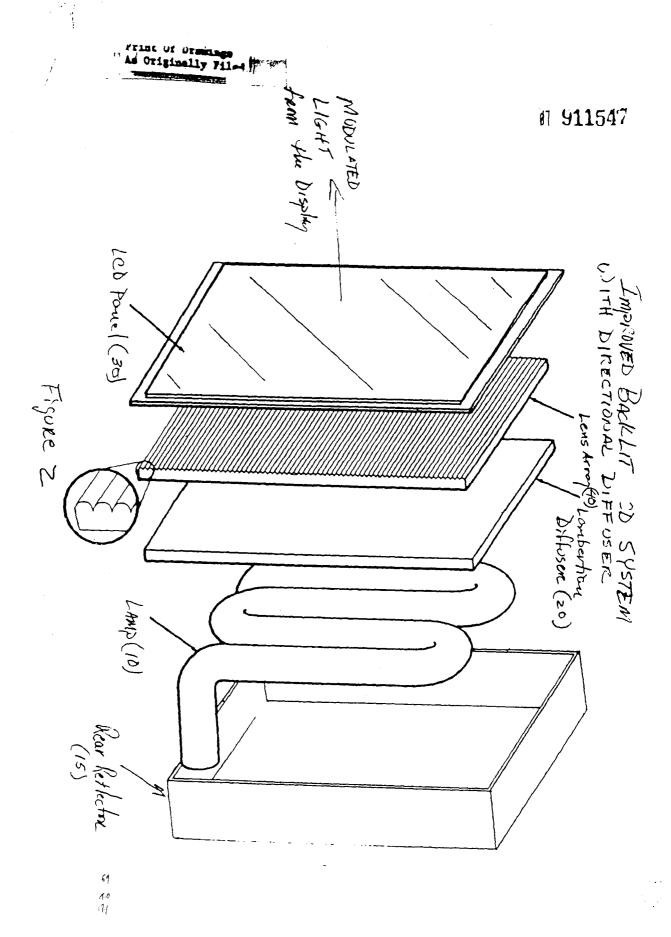
I hereby declars that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon. _/

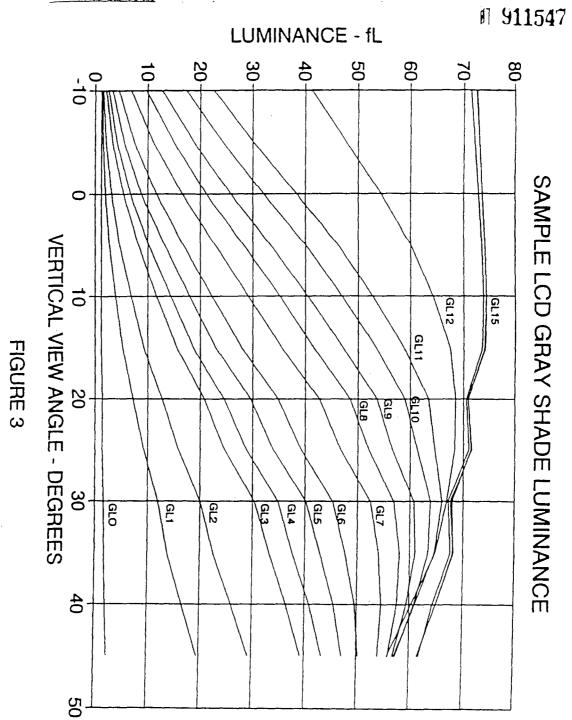
1-00
Full Name of Sole
or First Inventor RICHARD ISAIAH MCCARTNEY JR.
Inventor's signature Virthard Tenech M Carther 1. Date 7-8, 19 92
Residence 5638 E. HELENA DR., SCOTTSDALE, AND ZONA 85254 AZ
Citizenship 11SA
Post Office Address 5638 E. HELENA DR., SCOTTSDALE, ARIZONA 85254
7-00
Full Name of Second DANIEL DAVID SYROID
Joint Inventor, it any
Inventor's signature Daniel David Da
Residence 6627 W. ROBERT E. LEE, GLEDNDALE, ARIZONA 85308 AZ
Citizenship US
POST Office Address 6627 W. ROBERT E. LEE, GLENDALE, AZ 85308
2-00
full Name of Third
Joint Inventor, If any KAREN ELISABETH JACHIMOWICZ
inventor's signature town Charlet Jackenource Opto 7-8, 10 92
Residence 16333 W./MAGNOLIA ST., GOODYEAR, ARTZONA 85338 47
Citizenship
Post Office Address 16333 W. MAGNOLIA St., GOODYEAR, ARIZONA 85338

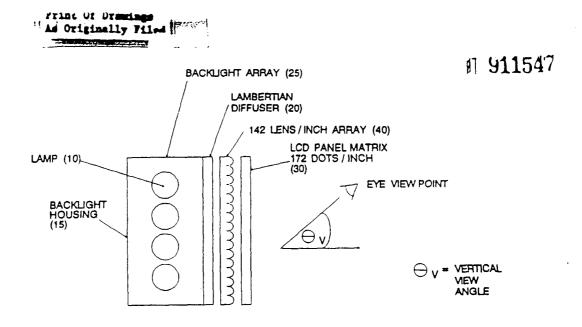
*Title 37, Code of Federal Regulations §1.56(a):

A duty of candor and good faith toward the Patent and Trademark Office rests on the inventor, on each attorney or agent who preperes or prosecutes the application and on every other individual who is substantively involved in the preparation or prosecution of the application and who is associated with the inventor, with the assignee or with anyone to whom there is an obligation to assign the application. All such individuals have a duty to disclose to the Office information they are aware of which is material to the examination of the application. Such information is material where there is substantial likelihood that a reasonable examiner would consider it important in deciding whether to allow the application to issue as a patent. The duty is commensurate with the degree of involvement in the preparation or prosecution of the application.

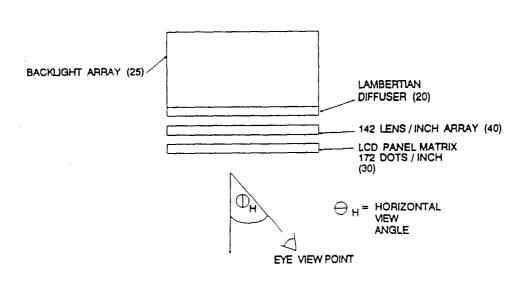




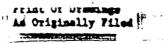


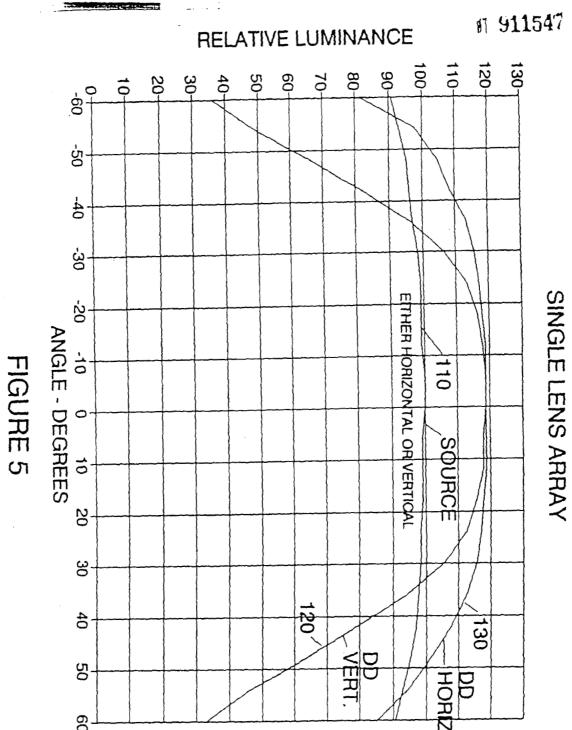


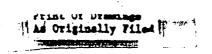
SINGLE CYLINDRICAL LENS ARRAY FIGURE 4A



SINGLE CYLINDRICAL LENS ARRAY FIGURE 4B







N 911547

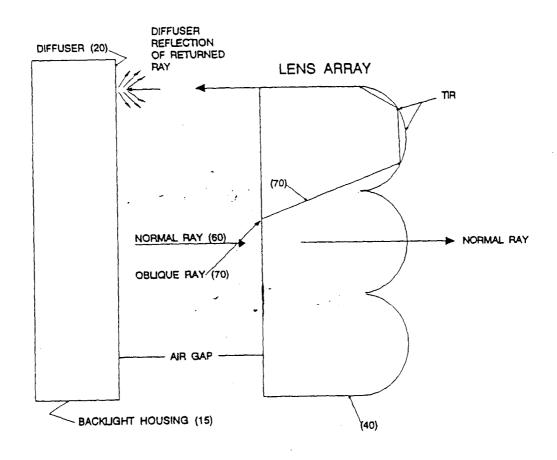
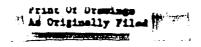


FIGURE 6



Ø 911547

PREFERRED EMBODIMENT

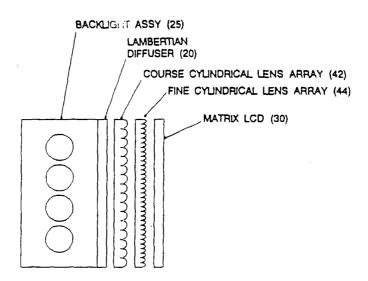
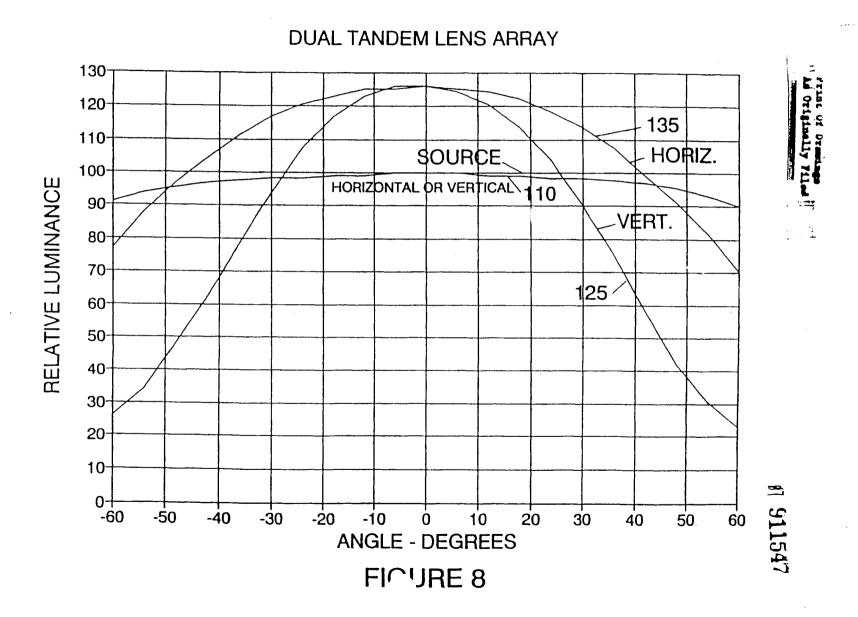
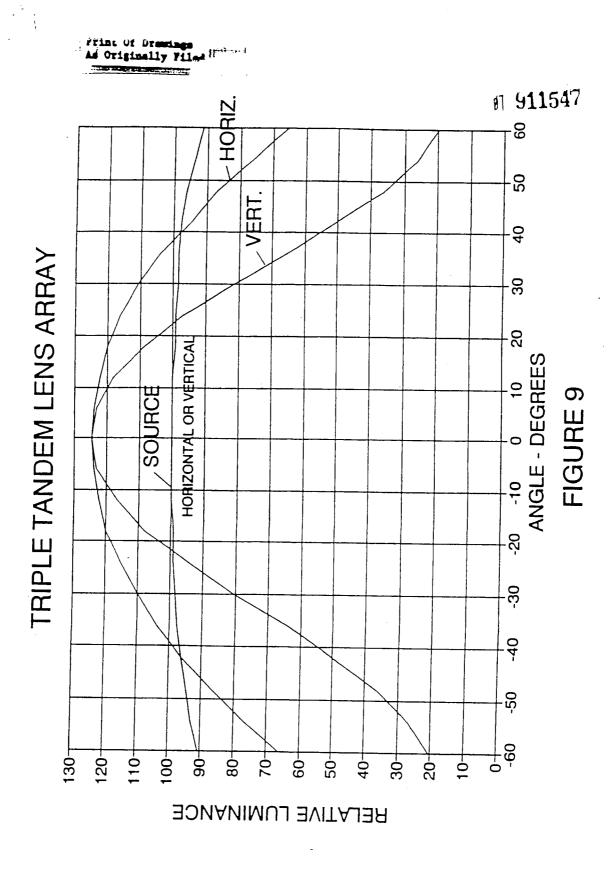
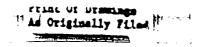


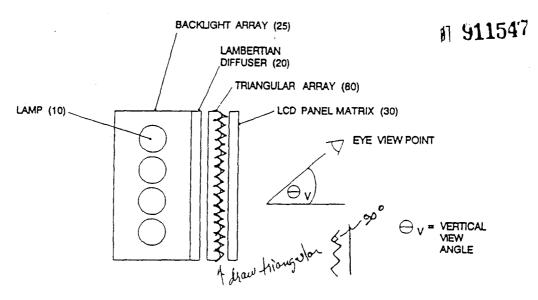
FIGURE 7



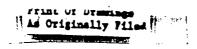
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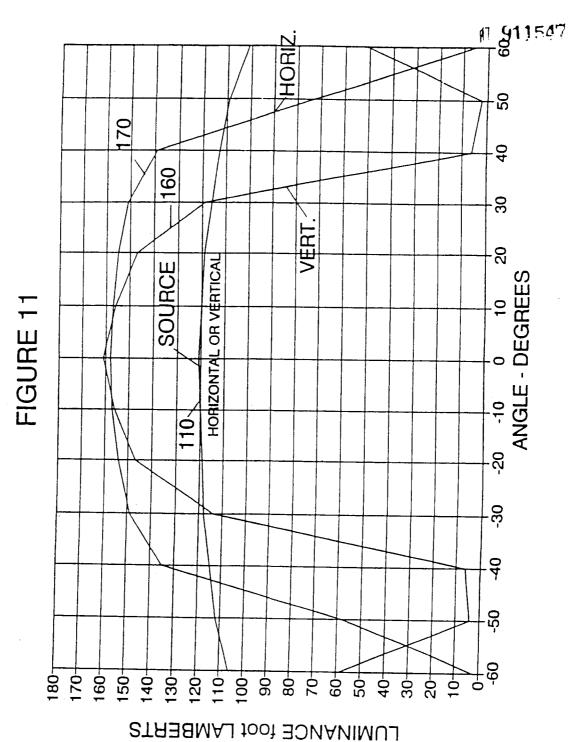






TRIANGULAR LENS ARRAY
FIGURE 10





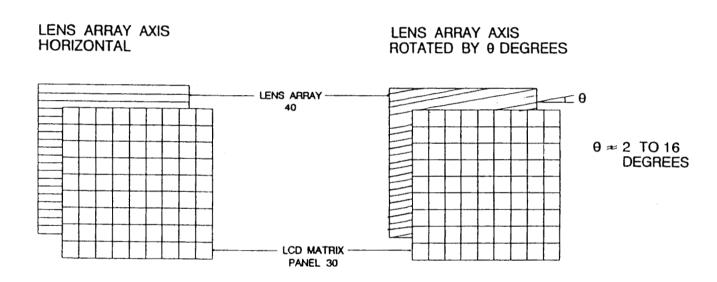


FIGURE 12

Carlo and	· · · · · · · · · · · · · · · · · · ·			PATE
g , PATENT APPLICATION TRANSMITTAL LETTER		ATTORNEY'S DOCKET NO.		
. 1902	A6213491			
O THE COMMISSIONER OF PATENTS AND TRADEHARD				
ransmitted herewith for filing is the pater	nt applica	tion of RICH	ARD I. MCCA	RTNEY JR. E
or "A DIRECTIONAL DIFFUSER FOR A LIQUID CRY	STAL DISPL	AY"		
Enclosed are: X 12 sheets of drawing (INFORMAL) X an assignment of the invention to HONE a certified copy of a Application. X associate power of attorney.		, HONEYWELL	PLAZA, MINN	EAPOLIS, MM
Claims	as Filed			
For	Number Filed	Number Extra	Rate	Fee
tal claims	9 -20 =	_ 0	x \$20=	0
dependent claims	l -3 =	0	x \$72=	0
sic fee (minimum amount required)		- 		690.00
filing multiple dependent claims add \$220.				
tal Filing Fee				690.00
X For Recording of Assignment		·		40.00
X Please charge Deposit Account 08-2727 i A duplicate copy of this sheet is enclo X The Commissioner is hereby authorized t under 37 CFR 1.16 and 1.17 which may be application to Deposit Account No 08-27 enclosed.	eed. o charge a required	any fees or o	credit any entire pend	ency of the
	cover the	filing fee i	s enclosed	
A check in the amount of \$ to		/	سرد م	
A check in the amount of \$ to a second		DALE E. JE Attorne	S C11	1264



UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

Address: COMMISSIONER OF PATENTS AND TRADEMARKS (Vashington, D.C. 2023)

SERIAL NUMBER	FILING DATE	FIRST NAMED INVISE FOR	ATTORNEY DOCKET NO		
07/911,547	07/09/92	MC CARTNEY	R	A5213491	
				EXAMINER	
DALE E. JEPS	REN		MAI,H		
HONEYWELL IN	NC.		ART UNIT	PAPER NUMBER	
21,111 N. 19 PHOENIX, AZ		DV9t.	2504	3	
FUDERIX: ME	00027				
This is a communication from the COMMISSIONER OF PATENTS		our application.	DATE MAILED:	10/02/92	
		Responsive to communication filed on	г	7	
M This application has been		·			
		tion is set to expire 3 monti			
·	,		id. 33 0.3.0. 10		
_/		E PART OF THIS ACTION:			
1. W Notice of Reference 3. Notice of Art Cited	by Applicant, PTO-14	149. 4. Notice of	Patent Drawing, PT nformal Patent App	0-948. olication, Form PTO-152.	
5. Information on Ho	w to Effect Drawing Cf				
Part II SUMMARY OF A	CTION				
1. Cialme	1-9			_ are pending in the application	
Of the abov	re, claims		&r	e withdrawn from consideration.	
2. Claims				have been cancelled.	
3. Claims				are allowed.	
4. E Claims		1		are rejected.	
	•			are objected to.	
6. Claims			e subject to restric	tion or election requirement.	
7. This application hi	as been filed with infor	mal drawings under 37 C.F.R. 1.85 which ar	e acceptable for ex	amination purposes.	
8. Formal drawings s	are required in respons	se to this Office action.			
9	ushatituta daguinas bas	ve been received on	11-4 27 0	55 4440	
are acceptab	ile. not acceptable	(see explanation or Notice re Patent Drawin		.F.H. 1.84 these drawings	
	itional or substitute sh approved by the exam	eet(s) of drawings, filed on	has (have) been	approved by the	
11. The proposed draw	wing correction, filed o	on, has been 🔲 appr	oved. 🔲 disappr	oved (see explanation).	
12. Acknowledgment I	s made of the claim fo	r priority under U.S.C. 119. The certified cop	y has 🔲 been red	ceived not been received	
☐ been filed in p	arent application, seris	al no; filed on			
		ondition for allowance except for formal mat arte Quayle, 1935 C.D. 11; 453 O.G. 213.	ers, prosecution as	to the merits is closed in	
14. Other					

Serial No. 911,547

Art Unit 2504 -2-

The following is a quotation of the appropriate paragraphs of 35 U.S.C. \$ 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --(a) the invention was known or used by others in this country, or patented or described in a printed publication in this or a foreign country, before the invention thereof by the applicant for a patent.

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-5 are rejected under 35 U.S.C. § 102(a or b) as being clearly anticipated by Abileah et al or IBM (article).

The limitations of claims 1-5 are drawn in Abileah et al's a device comprising Figs. 3-4 or IBM's Fig. 1. Abileah et al teach a light source 100, a substantially planar array 10 and luminance control means 102.

The following is a quotation of 35 U.S.C. § 103 which forms the basis for all obviousness rejections set forth in this Office

A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Subject matter developed by another person, which qualifies as prior art only under subsection (f) or (g) of section 102 of this title, shall not preclude patentability under this section where the subject matter and the claimed invention were, at the time the invention was made, owned by the same person or subject to an obligation of assignment to the same person.

Serial No. 911,547 Art Unit 2504

-3-

Claims 1-3 and 6-9 are rejected under 35 U.S.C. § 103 as being unpatentable over Abileah et al or IBM (article) in view of Hamada.

The basic structure of claims 1-3 and 6-9 are shown in Abileah et al's Figs. 3-4 or IBM's Fig. 1, except for a second lens array disposed between the first lens array and the liquid crystal panel. Hamada teaches in Figs. 5A-B and 7 a liquid crystal display panel having microlens arrays provided at a side of the liquid crystal cell for improving the brightness of the display panel. Therefore, it would have been obvious at the time the invention was made to one skilled in this art to utilize a liquid crystal display apparatus comprising a light source, a liquid crystal cell and luminance control means having a first lens array and a second lens array interposed between the light source and the liquid crystal cell like Abileah et al or IBM's in view of Hamada. It would have been obvious because of the second lens array in the Hamada patent for improving the brightness of the display; One skilled in this art would have been motivated to combine the Hamada's liquid crystal panel in to the Abileah et al or IBM's display apparatus for improving the brightness display. Therefore, claims 1-3 and 6-9 are unpatentable under 35 USC 103 over Abileah et al. or IBM in view of Hamada.

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Serial No. 911,547

Art Unit 2504 -4-

Any inquiry concerning this communication should be directed to Examiner Huy K. Mai at telephone number (703) 308-4874.

μ∧ Mai/ks September 30, 1992 Hellow & Silver SUPERVISORY PATENT EXAMINER GROUP ART UNIT 251

TO SEPARATE, HOLD TOP AND BOTTOM EDGES, SNAP-APART AND DISCARD CARBON

	FORM PTO-892 U.S. DEPARTMENT OF COMMERCI (REV. 3-78) PATENT AND TRADEMARK OFFIC										07/911,			2504- ATTACHMENT TO PAPER NUMBER			T.	3
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PTO FORM 948 (Rev 5-91)	`	II.S. DEPARTMENT OF COMMERCE Patent and Trademark Office	ATTACHMENT TO PAPER NUMBER
GROUP			APPLICATION NUMBER 7

NOTICE OF DRAFTSMAN'S PATENT DRAWING REVIEW

A are approved.	
 re objected to under 37 GFR 1.94 na vascon(s) the corrected drawings at the appropriate fine. Correcte listed on the back of this Notice. 	cked below. The examiner will require submission of new, si drawings must be submitted according to the insurctions
1. Pager and ink. 37 CFR 1.84(a)	%. Hatching and Shadling. 37 CFR 1.64(d)
Poor Quality Paper, Must Be White.	Shade Units are Required.
Transparent Paper Not Allowed.	Fig(s)
2. Size of Sheet and Margins. 37 CFG 1.64(b)	Criss-Cross Hatching Not Altowed.
Acceptable Paper Sizes and Marquis	Double Line Hatching Not Allowed.
Paper Size	Fig(s)
	Parts in Section Must be Haiched Properly. Fig(s)
Left 1/4 inch 1/4 inch 2.5 cm.	6. Reference Characters, 37 CFO 1.84(f)
Right 1/4 inch 1/4 inch 1.5 cm.	teference Chamcters Pour or Bough
ſ _	and Blurred. Fig(s) $1-2-10$
Proper Size Paper Required. Alla pers Sheets Must be Same Size. Condu	SIZED [] Minimum 1/8 inch (3.2 mm.) in height is required. Fig(s)
Proper Margins Required. Sheet(s)	Figure Legends Poor or Placed Incorrectly. Fig(s) 1-12
☐ Top ☐ Right	7. Views: .37 CFH 1.84(i) & (j)
🗀 Left 🗀 Bottom	Digures Must be Numbered Separately.
3. Character of Lines. 37 CFR 1.84(c)	Figures Must Not be Connected
ines Pale Rough and Blurred or	Fig. (a)
Jagged. Fig(s) 172,6,10,12	8. [dentification of Drawings, 37 C印 (項句)
Solid Black Shading Not Allowed.	Extraneous Matter or Copy Machine
Fig(s)	Marks Not Allowed. Fig(s) 1 - 10/
4. Photographs Not Approved.	9. Changes Not Completed from Prior PTO-948 dated
Comments:	
	57

"PATENT"

Applicant: R. McCartney et al

Serial No.: 07/911,547

9 July 1992 Filed:

Art Unit: 2504

Examiner: H. Mai

Docket No.: A6213491

For: "A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

AMENDMENT

Honorable Commissioner of Patents and Trademarks Washington, D.C. 20231

RECEIVED FEB 2 3 1993

GROUP 2500

Dear Sir:

In response to the Office Action mailed on 2 October 1992, please amend the above-identified application as follows:

IN THE CLAIMS

58

Kindly delete claims 1, 2 and 3.

Kindly amend claims 4/5, 7 and 9 as follows:

In claims 4 and 5, at line 1, delete "Claim 3", and substitute therefor - - Claim 10 - -.

In claim 7 at line 1, delete "Claim 6", and substitute therefor - - Claim 10 - -.

Claim 9. (Amended) A display apparatus in accordance with Claim [3] 10 wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenslets/and said liquid crystal panel.

Docket No. A6213491

2 February 1993

Kindly add new claim 10 as follows:

Claim 10. A display apparatus comprising:

- a light source;
- a liquid crystal panel mounted adjacent to said light source for receiving light from said light source; and

first and second leng arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel.

The applicants wish to thank the Examiner for his citation to the noted references and his accompanying remarks. While the cited references are certainly pertinent to the claimed invention, applicants respectfully disagree with the interpretation of the cited references by the Examiner and his conclusions drawn therefrom.

The Examiner has rejected claims 1-5 under 35 USC 102 (a or b) as being clearly anticipated by Abileah et al or the cited IBM article. While not necessarily providing the same function, the structure of these references does appear to be similar to that of applicants' invention. In order to further prosecution of the application, claims 1-3 have been deleted and claims 4 and 5 amended to depend from new claim 10.

In addition, the Examiner has rejected claims 1-3 and 6-9 under 35 USC 103 as being unpatentable over Abileah et al or the IBM article in view of Hamada. Applicants have added new claim 10 which essentially includes the limitations of claims 1-3 and 6, resulting in a new claim for an apparatus having two lens arrays.

The Examiner contends that it would have been obvious, in view of Hamada, to add a second lens array to the structure of Abileah or IBM. In order to support a combination of references under 35 USC 103 there must be some suggestion for the combination. As the Hamada reference is concerned with a projection apparatus, there would be no suggestion to use the dual lens arrays of Hamada in the direct view apparatus of Abileah or IBM. Particularly since the dual lens array of Hamada is used to overcome a problem specifically associated with projection displays.

The two lens arrays of Hamada are used in a projection device to reduce the dimming at the outer edges. As such the dual lens arrays would not be suggested to the direct view display of Abileah or IBM.

In addition, at no point in any of the references is there any discussion of eliminating moire effects with appropriate selection of the relative pitch of the two lens arrays as specifically described and claimed by the applicants. Also, there is no discussion of rotating one of the lens arrays with respect to the liquid crystal panel as specifically claimed in applicants' claim 9.

Based on the foregoing, applicants contend that claims 4, 5, 7, 9 and 10, as amended, are in condition for allowance and respecfully request same at the earliest opportunity.

Respectfully submitted,

602/436-1336

PATENT

IN THE UN. 2D STATES PATENT AND TRADEM. AK OFFICE

In re application of: R. MCCARTNEY ET AL

Serial No.: 07/911,547 Filed: 9 JULY 1992

Group No.: 2504 V

Examiner: H. MAI

For: "A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

Commissioner of Patents and Trademarks

Washington, D.C. 20231

AMENDMENT TRANSMITTAL

RECEIVED

FEB 2 3 1993

Transmitted herewith is an amendment for this application.

GROUP 2500

STATUS

- 2 Applicant is
 - a small entity verified statement:
 - attached.
 - aiready filed.
 - Q other than a small entity.

Mailing Label No. 18379304420US

Thereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated the Control of Accresses: service under Ar CFR 1.10 on the date incicated above and is addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231

UALE L. JEPSEN

(Typed or printed name of person mailing paper or fee)

(Signature of person mailing paper or fee)

(Amendment Transmittal [9-19]—page 2 of 4)

EXTENSION OF TERM

NOTE: "Extension of Time in Patent Cases (Supplement Amendments) — If a timely and complete response has been filed after a Non-Final Office Action, an extension of time is not required to permit filing and/or entry of an additional amendment after expiration of the shortened statutory period.

If a timely response has been filed after a Final Office Action, an extension of time is required to permit filing and/or entry of a Notice of Appeal or filing and/or entry of an additional amendment after expiration of the shortened statutory period unless the timely-filed response placed the application in condition for allowance. Of course, if a Notice of Appeal has been filed within the shortened statutory period, the period has ceased to run. Notice of December 10, 1985 (1061 O.G. 34-35).

NOTE: See 37 CFR 1.645 for extensions of time in interference proceedings and 37 CFR 1.550(c) for extensions of time in reexamination proceedings.

3. The proceedings herein are for a patent application and the provisions of 37 CFR 1.136 apply

(complete (a) or (b) as applicable)

Applicant petitions for an extension of time under 37 CFR 1.136 (fees: 37 CFR 1.17(a)-(d) for the total number of months checked below:

Extension	Fee for other than	Fee for
(months)	small entity	small entity
one month	\$ 110.00	\$ 55.00
☐ two months	\$ 360.00	\$180.00
☐ three months	\$ 840.00	\$420.00
☐ four months	\$1,320.00	\$660.00
	Fee \$ 110.	UC .

If an additional extension of time is required please consider this a petition therefor.

(check and complete the next item, if applicable)

An extension for months has already been secured and the fee paid therefor of \$ is deducted from the total fee due for the total months of extension now requested.
Extension fee due with this request \$
OR

(b)
Applicant believes that no extension of term is required. However, this conditional petition is being made to provide for the possibility that applicant has inadvertently overlooked the need for a petition for extension of time.

(Amendment Transmittal [9-19]—page 3 of 4)

FEE FOR CLAIMS

The fee for claims (37 CFR 1.16(b)-(d)) has been calculated as shown below:

	(Col. 1)			(Col. 2)	(C	ol. 3)	SMAL	LENTITY	OTHER THAN SMALL ENTIT				
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- " If the entry in Col. 1 is less than entry in Col. 2, write "0" in Col. 3.
- If the "Highest No. Previously Paid for" IN THIS SPACE is less than 20, enter "20".
- If the "Highest No. Previously Paid For" IN THIS SPACE is less than 3, enter "3". The "Highest No. Previously Paid For" (Total or Indep.) is the highest number found in the appropriate box in Col. 1 of a prior amendment or the number of claims originally filed.

WARNING: "After final rejection or action (§ 1.113) amendments may be made cancelling claims or complying with any requirement of form which has been made * 37 CFR § 1 116(a) (emphasis added)

(complete (c) or (d) as applicable)

(c) 🖾 No additional fee for claims is required.

OR

(d)
Total additional fee for claims required \$____

FEE PAYMENT

- 5.
 Attached is a check in the sum of \$___
 - Charge Account No. <u>08-2727</u> \$ 110.00 ____ the sum of

A duplicate of this transmittal is attached.

FEE DEFICIENCY

NOTE: If there is a fee deficiency and there is no authorization to charge an account, additional fees are necessary to cover the additional time consumed in making up the original deficiency. If the maximum, six-month period has expired before the deficiency is noted and corrected, the application is held abandoned. In those instances where authorization to charge is included, processing delays are encountered in returning the papers to the PTO Finance Branch in order to apply these charges prior to action on the cases. Authorization to charge the deposit account for any fee deficiency should be checked. See the Notice of April 7, 1986, (1065 O.G. 31-33).

6. \square If any additional extension and/or fee is required, charge Account No -08-2727

(Amendment Transmittal [9-19]-page 4 of 4)

AND/OR

☐ If any additional fee for claims is required, charge Account No.

Reg. No.: 31,379

Tel. No.: (602) 436-1336

DALE F. JEPSEN
Type or print name of attorney HONEYWELL INC 21111 N. 19TH AVE. P.O. Address PHOENIX, ARIZONA 85027



UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

Address: COMMISSIONER OF PATENTS AND TRADEMARKS Weshington, D.C. 20231

SERIAL NUMBER	FIUNG DATE	FIRST NAMED INVENTO	n ATTO	RNEY DOCKET NO.
07/911,547	07/09/92	MC CARTNEY	R A62	213491
DALE E. JEPS HONEYWELL IN	ic.	85N2	MAT, H EXAMI	PAPER NUMBER
21,111 N. 15 PHOENIX, AZ This is a communication from th	850 2 7		2504 (DATE MAILED:	5/06/93
COMMISSIONER OF PATENTS This application has been	S AND TRADEMATIKS	Responsive to communication filed on	2/2/93 D This	action is made final.
		ction is set to expire 3 n		the date of this letter.
Part 1 THE FOLLOWING	ATTACHMENT(8) A	RE PART OF THIS ACTION:		
	see Cited by Examine	r, PTO-892. 2. Notice	ere Patent Drawing, PTO-948. of Informal Patent Application	
Part II SUMMARY OF A	CTION			
1. 🖸 Cialma		10	are po	anding in the application
Of the abov	e, claims		are withdr	awn from consideration.
		3		
3. Cialma			are	allowed.
4. 🖸 Claims	4-6	£ 10	are	rejected.
5. Cialms	7-9		ere	objected to.
6. Claims			_ are subject to restriction or e	slection requirement.
7. This application h	as been flied with info	ormal drawings under 37 C.F.R. 1.85 which	h are acceptable for examination	on purposes.
€. ☐ Formal drawings a	are required in respor	se to this Office action.		
		e (see explanation or Notice re Patent Or		34 these drawings
		nheet(s) of drawings, filed on miner (see explanation).	has (have) been 🗌 ap	proved by the
11. The proposed dra	wing correction, filed	on, has been 🏻	approved. D disapproved (se	e explanation).
		or priority under U.S.C. 119. The certified	• •	
been filed in p	arent application, ser	lai no; file	d on	
• •		condition for allowance except for formal parte Quayle, 1935 C.D. 11; 453 O.G. 210	•	merits is closed in
14. Other				

Serial No. 911,547

Art Unit 2504

-2-

Applicant's arguments with respect to claims 4-10 have been

of rejection.

Claim 6 is rejected under 35 U.S.C. § 112, fourth paragraph, as being of improper dependent form for failing to further limit the subject matter of a previous claim.

considered but are deemed to be moot in view of the new grounds

Claim 6 depends from claim 3 which has been canceled. Therefore, claim 6 is not treated on the merits.

The following is a quotation of the appropriate paragraphs of 35 U.S.C. § 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --(e) the invention was described in a patent granted on an application for patent by another filed in the United States before the invention thereof by the applicant for patent, or on an international application by another who has fulfilled the requirements of paragraphs (1), (2), and (4) of section 371(c) of this title before the invention thereof by the applicant for patent.

Claims 5 and 10 are rejected under 35 U.S.C. § 102(e) as being clearly anticipated by Abileah et al ('041) or Yoshida et al.

The recited limitations of claims 5 and 10 are shown in Abileah et al's Figs. 6, 8, column 13, line 18 through column 14, line 44 or Yoshida et al's Figs. 3, 5.

The following is a quotation of 35 U.S.C. § 103 which forms the basis for all obviousness rejections set forth in this Office action:

A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject

Serial No. 911,547

2504

Art Unit

-3-

matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Subject matter developed by another person, which qualifies as prior art only under subsection (f) or (g) of section 102 of this title, shall not preclude patentability under this section where the subject matter and the claimed invention were, at the time the invention was made, owned by the same person or subject to an obligation of assignment to the same person.

Claim 4 is rejected under 35 U.S.C. § 103 as being unpatentable over Abileah et al ('041) in view of Abileah et al ('783).

The '041 patent discloses in Figs. 6, 8 a display apparatus having first and second lens arrays with lenslets having a triangular cross section. The '041 patent lacks a teaching the lenslets having a semi-cylindrical shape.

The '783 patent teaches in Fig. 3 a lens array having lenslets disposed between a liquid crystal panel and a light source wherein the lenslets have semi-cylindrical shape for improving the brightness of the display device. Therefore, it would have been obvious at the time the invention was made to a person skilled in this art to modify the '041 patent by substituting the lens arrays with lenslets having semicylindrical shape for the lens arrays with triangular-crosssection lenslets for improving the brightness of the display as taught by the '783 patent.

Serial No. 911,547

-4-

Art Unit 2504

Claims 7 and 9 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Claim 8 is objected to as being dependent upon an objected claim which has allowable subject matter.

Applicant's amendment necessitated the new grounds of rejection. Accordingly, THIS ACTION IS MADE FINAL. See M.P.E.P. § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 C.F.R. § 1.136(a).

A SHORTENED STATUTORY PERIOD FOR RESPONSE TO THIS FINAL ACTION IS SET TO EXPIRE THREE MONTHS FROM THE DATE OF THIS ACTION. IN THE EVENT A FIRST RESPONSE IS FILED WITHIN TWO MONTHS OF THE MAILING DATE OF THIS FINAL ACTION AND THE ADVISORY ACTION IS NOT MAILED UNTIL AFTER THE END OF THE THREE-MONTH SHORTENED STATUTORY PERIOD, THEN THE SHORTENED STATUTORY PERIOD WILL EXPIRE ON THE DATE THE ADVISORY ACTION IS MAILED, AND ANY EXTENSION FEE PURSUANT TO 37 C.F.R. § 1.136(a) WILL BE CALCULATED FROM THE MAILING DATE OF THE ADVISORY ACTION. IN NO EVENT WILL THE STATUTORY PERIOD FOR RESPONSE EXPIRE LATER THAN SIX MONTHS FROM THE DATE OF THIS FINAL ACTION.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Huy K. Mai whose telephone number is (703) 308-4874.

Any inquiry of a general nature or relating to the status of this application should be directed to the Group receptionist whose telephone number is (703) 308-0956.

69

Mai/ks April 26, 1993

WILLIAM L. SIKES SUPERVISORY PATENT EXAMINER **GROUP 2500**

Fallism L Sikes

TO SEPARATE, HOLD TOP AND BOTTOM EDGES, SNAP-APART AND DISCARD CARBON

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

re application of: RICHARD I. MCCARTNEY, ET AL

erial No.: 07 / 911,547 iled: 09 JULY 1992

Group No.: 2504 Examiner: H. MAI

"A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

Commissioner of Patents and Trademarks Washington, D.C. 20231

期间标题。

AMENDMENT TRANSMITTAL

Transmitted herewith is an amendment for this application.

STATUS

- Applicant is
 - □ a small entity verified statement:
 - □ attached.
 - □ already filed.
 - d other than a small entity.

CERTIFICATE OF MAILING (37 CFR 1.8(a))

I hereby certify that this paper (along with any referred to as being attached or enclosed) is being deposited with the United State Postal Sevice on the date shown below with sufficient postage as first class mail in an envelope addressed to the: Commissioner of Patents and Trademarks, Washington, D.C. 20231.

Date: 02 JULY 1993

JOANNA JOHNSON (Type or print name of person mailing paper)

(Signature of person mailing paper)

0514126 07/07/93 07911547

08-2727 140 115

110.00CH

(Amendment Transmittal [9-19]—page 1 of 4)

EXTENSION OF TERM

NOTE: "Extension of Time in Patent Cases (Supplement Amendments) --- If a timely and complete response has been filed after a Non-Final Office Action, an extension of time is not required to permit filing and/or entry of an additional amendment after expiration of the shortened statutory period.

If a timely response has been filed after a Final Office Action, an extension of time is required to permit filing and/or entry of a Notice of Appeal or filing and/or entry of an additional amendment after expiration of the shortened statutory period unless the timely-filed response placed the application in condition for allowance. Of course, if a Notice of Appeal has been filed within the shortened statutory period, the period has ceased to run." Notice of December 10, 1985 (1061 O.G.

NOTE: See 37 CFR 1.645 for extensions of time in interference proceedings and 37 CFR 1.550(c) for extensions of time in reexamination proceedings.

3. The proceedings herein are for a patent application and the provisions of 37 CFR 1.136 apply

(complete (a) or (b) as applicable)

(a) Applicant petitions for an extension of time under 37 CFR 1.136 (fees: 37 CFR 1,17(a)-(d) for the total number of months checked below:

Extension	Fee for other than	Fee for
(months)	small entity	small entity
one month	\$ 110.00	\$ 55.00
two months	\$ 360.00	\$180.00
three months	\$ 840.00	\$420.00
four months	\$1,320.00	\$660.00
	Fee S_110.	.00

If an additional extension of time is required please consider this a petition therefor. (check and complete the next item, if applicable)

An extension for ______ months has already been secured and the fee paid therefor of \$_____ is deducted from the total fee due for the total paid therefor of \$___ months of extension now requested. Extension fee due with this request \$___

(b) D Applicant believes that no extension of term is required. However, this conditional petition is being made to provide for the possibility that applicant has inadvertently overlooked the need for a petition for extension of time.

FEE FOR CLAIMS

The fee for claims (37 CFR 1.16(b)-(d)) has been calculated as shown below:

	(Col. 1)			(Col. 2)	(Col. 3)	(Col. 3) SMALL ENTITY				THAN A ENTITY	
	CLAIMS REMAINING AFTER AMENDMENT		PF	CHEST NO REVIOUSLY PAID FOR	PRESENT EXTRA	RATE		DDIT. FEE	OR	RATE	ADDIT.
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INDEP.	. 2	MINUS		3	=	x37=	\$	0		z74=	s 0
[] FIRST	PRESENTATION	OF MULT	IPLE	DEP. CLAIM		+115=	\$			+230=	\$
					A	TOTAL	\$		OR	TOTAL ADDIT. FEE \$	

¹ If the entry in Col. 1 is less than entry in Col. 2, write "0" in Col. 3.

WARNING: "After final rejection or action (§ 1.113) amendments may be made cancelling claims or complying with any requirement of form which has been made." 37 CFR § 1.116(a) (emphasis added).

(complete (c) or (d) as applicable)

(c) D No additional fee for claims is required.

(d) Total additional fee for claims required \$___

FEE PAYMENT

5.

Attached is a check in the sum of \$__

Charge Account No. 08-2727 _____ the sum of \$ 110.00

A duplicate of this transmittal is attached.

FEE DEFICIENCY

NOTE: If there is a fee deficiency and there is no authorization to charge an account, additional fees are necessary to cover the additional time consumed in making up the original deficiency. If the maximum, six-month period has expired before the deficiency is noted and corrected, the application is held abandoned. In those instances where authorization to charge is included, processing delays are encountered in returning the papers to the PTO Finance Branch in order to apply these charges prior to action on the cases. Authorization to charge the deposit account for any fee deficiency should be checked. See the Notice of April 7, 1986, (1065 O.G. 31-33).

6. thany additional extension and/or fee is required, charge Account No.

(Amendment Transmittal [9-19]—page 3 of 4)

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[&]quot; If the "Highest No. Previously Paid for" IN THIS SPACE is less than 20, enter "20".

[&]quot; If the "Highest No. Previously Paid For" IN THIS SPACE is less than 3, enter "3". The "Highest No. Previously Paid For" (Total or Indep.) is the highest number found in the appropriate box in Col. 1 of a prior amendment or the number of claims originally filed.

AND/OR

☐ If any additional fee for claims is required, charge Account No.

Reg. No.: 31,379

Tel. No.: (602) 436-1336

DALE E. JEPSEN

Type or print name of attorney

PATENT LAW OFFICE HONEYWELL INC.

P.O. Address

P.O. BOX 21,111 PHOENIX, AZ 83036

PATENT &

IN UNITED STATES PATENT AND TRADEMARKS OFFICE

Applicant: Richard I. McCartney, et al) Art Unit: 2504

007/911,547 Serial No.:

09 July 1992

Examiner: H. Mai

Doc. No.: A6213491

For: "A DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

AMENDMENT AFTER FINAL REJECTION

Commissioner of U.S. Patent and Trademark Office Washington, D.C. 20231

THE RELLET

THE O B 1993

Dear Sir:

In response to the Office Action mailed on 06 May 1993, please amend the above-identified application as follows:

IN THE CLAIMS

Kindly delete Claims 4, 5, 6 and 10.

Kindly amend Claims 7 and 9 as follows:

- claim / (Twice Amended) A display apparatus comprising:

A light source;

a liquid crystal panel mounted adjacent to said light

source for receiving light from said light source; and

Docket No. A6213491

01 July 1993

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first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, [A display apparatus in accordance with Claim 10] wherein said liquid crystal panel comprises a plurality of pixels arranged in rows and columns, and wherein the number of rows of pixels per unit height, or pitch, of the liquid crystal panel is a first value; the number of lenslets per unit height, or pitch, of said first lens array is a second value which is less than said first value; and the number of lenslets per unit height, or pitch, of said second lens array is a third value which is greater than said first value.

Claim (Twice Amended) A display apparatus comprising:
a light source;

a liquid crystal panel mounted adjacent to said light source for receiving light from said light source; and

first and second lens arrays, each having a plurality of individual lenslets, disposed between said light source and said liquid crystal panel for providing a predetermined variation with viewing angle of light transmission from said light source through said lens arrays and said liquid crystal panel, [A display apparatus in accordance with Claim 10]

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Docket No. A6213491

01 July 1993

onto

wherein at least one of said first and second lens arrays is rotated about an axis perpendicular to said liquid crystal panel in order to provide a slight misalignment between said lenslets and said liquid crystal panel.



REMARKS

The Examiner has finally rejected Claims 4-6 and 10. Applicants have deleted Claims 4-6 and 10.

The Examiner has objected to Claims 7 and 9, indicating that they would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims. Claims 7 and 9 have been amended as suggested by the Examiner.

The Examiner has objected to Claim 8 as being dependent on an objected claim. Claim 7 has been amended to overcome the noted objection and claim 8, which depends therefrom, should now be allowable.

Applicants having amended Claims 7 and 9 to overcome the Examiner's objections, Claim 8 now depending from allowable Claim 7, and all remaining claims having been canceled, hereby request a Notice of Allowance for Claims 7, 8 and 9, as amended, at the earliest opportunity.

"EXPRESS MAIL" Date of Deposit 7-2-93
Mailing Label No. 78379304794 Thereby certify that this paper or fee is being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated

ethno and is addressed to the Commissioner of Petente and Trademarks, Washington, D.C. 2021 (Typed or entitled name of person maiking paper or fee)

annoon) (Signature of person mailing paper or fee)

Respectfully Submitted,

Dale E. Jepsen Reg. No. 31,379

Attorney for Applicants

602/436-1336



UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

Address: COMMISSIONER OF PATENTS AND TRADEMARKS

			Washington, D.C. 20231
SERIAL NUMBER	FILING DATE	FIRST NAMED AP	PEICANT ATTORNET BOCKET NO
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	E	XAMINER INTERVIEW SUMMAI	RY RECORD 07/19/93
l participants (applica	nt, applicant's representat	ive, PTO personnel):	•
, MARY G	DOLDSTEIN	(3)	
DALE	EPSEN	(4)	
ite of Interview	7-llo-93		
		ven to applicant applicant's rep	presentat(ve).
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xhibit shown or demor	nstration conducted: 🔲	Yes 🔲 No. If yes, brief description:	
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			he examiner agreed would render the claims allowable must le is available, a summary thereof must be attached.)
			L WRITTEN RESPONSE TO THE LAST OFFICE ACTION
OT WAIVED AND M	UST INCLUDE THE SU	BSTANCE OF THE INTERVIEW (e.g.,	items 1 – 7 on the reverse side of this form). If a response to view date to provide a statement of the substance of the intervi
☐ It is not necessary	for applicant to provide	e separate record of the substance of the	interview.
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response requirem	THE STATE OF THE S	non.	//N (h)
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UNITED STATES DEPARTMENT OF COMMERCE
Patent and Trademark Office
Address: COMMISSIONER OF PATENTS AND TRADEMARKS
Washington, D.C. 20231

	SERIAL NUMBER	FILING DATE	FIRST HAMED	APPLICANT	ATTORNEY DOCKET NO
	07/911,547	07/09/92	MC CARTNEY	R	A6213491 EXAMBLES
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			NOTICE OF ALLOWABILI	тү	
2. 8	All the claims being herewith (or previous course.	allowable, PROSECU sly mailed), a Notice O	AMENDMENT FILE	REMAINS) CLOSED in this or other appropriate commi	application, if not included unication will be sent in due
4. E 5. E 6. E 7. C 8. E 9. E	The drawings filed on Acknowledgment is received. [] been file Note the attached Ex Note the attached Ex Note the attached Ex Note the attached Ex Note the attached Note t	made of the claim for ed in parent application aminer's Amendment, aminer Interview Sumn taminer's Statement of DTICE OF REFERENCE	priority under 35 U.S.C. 119. T Serial No. hary Record, PTOL-413. Reasons for Allowance.	he certified copy has [_] t	been received. [_] not been
FRO	IORTENED STATUTOR M THE "DATE MAILE	D" indicated on this	DNSE to comply with the require lorm. Failure to timely comply slons of 37 CFR 1, 136(a).		
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Any		should include in the	upper right hand corner, the lot		
Alled - Ext - Ext - Re: - No	hments: aminer's Amendment aminer Interview Summary asons for Allowance lice of References Cited, P' ormation Disclosure Citatio	Record. PTOL- 413 TO-892	_ Notice of Info	ormal Application, PTO-152 est Orawings, PTO-948	

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Millian L Silver WILLIAM L SIKES SUPERVISORY PATENT EXAMINER
GROUP 2500 1



UNITED STATES DEPARTMENT OF COMMERCE Patent and Trademark Office

Address: Box ISSUE FEE COMMISSIONER OF PATENTS AND TRADEMARKS

Washington, D.C. 20231

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HI 2 PI	ALE E. JEPSEN ONEYWELL INC. 1,111 N. 19TH HOENIX, AZ E I communication from the Ex- Issued in view of applicants	H AVENUE, D 35027	0 V 9L	_		E OF ALLOV ISSUE FEE	
SERIES COI	DE/SERIAL NO.	FILING DATE	TOTAL CLAIMS	EXAMI	NER AND GROUP ART	UNIT	DATE MAILED
07/911.547 07/09/92 003 MAI H 2504 07/19/93 First Named Applicant MC CARTNEY, RICHARD I. JB. TITLE OF INVENTION DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY							
	ATTY'S DOCKET NO.	CLASS-SUBCLASS	BATCH NO.	APPLN. TYPE	SMALL ENTITY	FEE DUE	DATE DUE
	AE213491	ارا - 359-040	<u>000 03</u> :			\$1170.00	10/19/93
THE FEE DUE IS THE AMOUNT IN EFFECT AT THIS TIME. IF THE AMOUNT OF THE ISSUE FEE INCREASES PRIOR TO PAYMENT, APPLICANT WILL BE NOTIFIED OF THE BALANCE OF ISSUE FEE DUE.							

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT.

PROSECUTION ON THE MERITS IS CLOSED.

THE ISSUE FEE MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED.

HOW TO RESPOND TO THIS NOTICE:

- I. Review the SMALL ENTITY Status shown above. If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:
 - A. If the status is changed, pay twice the amount of the FEE DUE shown above and notify the patent and Trademark Office of the change in status, or
- If the SMALL ENTITY is shown as NO:
- A. Pay FEE DUE shown above, or
- B. File verified statement of Small Entity Status before, or with, pay of 1/2 the FEE DUE shown above.

- II. Part 8 of this notice should be completed and returned to the Patent and Trademark Office (PTO) with your ISSUE FEE. Even if the ISSUE FEE has already been paid by charge to deposit account, Part B should be completed and returned. If you are charging the ISSUE FEE to your deposit account, Part C of this notice should also be completed and returned.
- III. All communications regarding this application must give series code (or filing date) and serial number. Please direct all communications prior to issuance to Box ISSUE FEE unless advised to contrary.

IMPORTANT REMINDER: Patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees, it is patentee's responsibility to ensure timely payment of maintenance fees when due.

DOCKET NO. A6213491 IN THE

PATENT

ARK OFFICE

ITED STATES PATENT AND TRAD

If application of: RICHARD I. MCCARTNEY

Group No.: 2504 Examiner: H. MAI

"DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

Commissioner of Patents and Trademarks Washington, D.C. 20231

Serie No.: 07 / 911,547

07/09/92

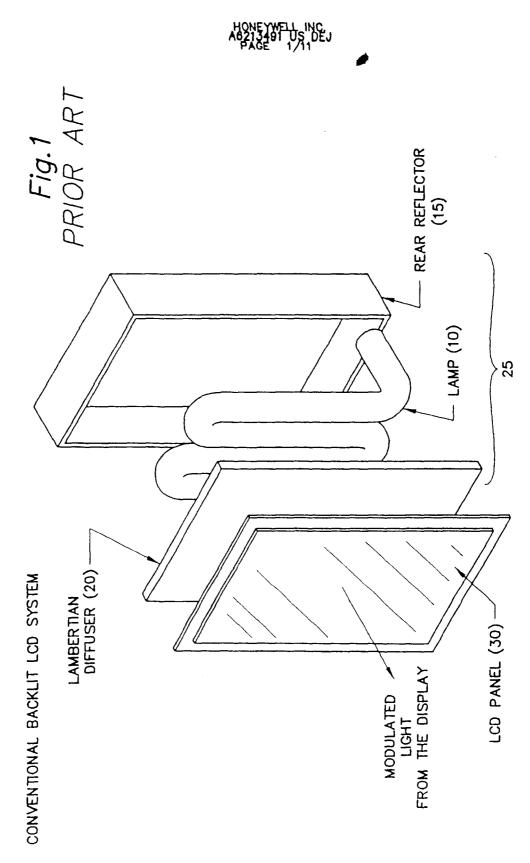
TRANSMITTAL OF FORMAL DRAWINGS

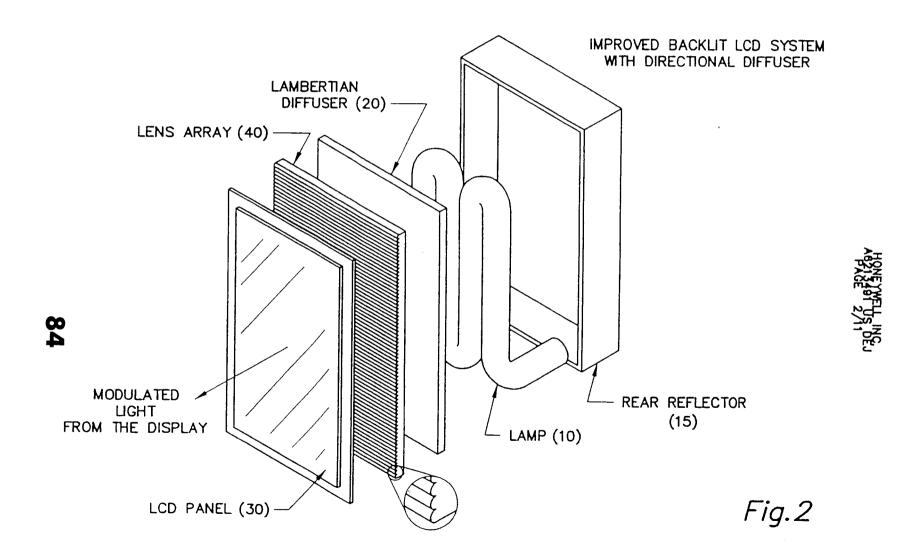
In res	nonse to the NOTICE OF INFOR	MAL DRAWINGS mailed on 07/19/93				
163	position and the free or this ort	(date)				
attached	d please find:					
(a) the	formal drawing(s) for this applic	ation				
()		lumber of Sheets 11 SHEETS				
NOTE:	"Identifying indicia (such as the application number, group art unit, title of the invention, attorney" docket number, inventor's name, number of sheets, etc.) not to exceed 2.3/4 inches (7.0 cm) in widtle may be placed in a centered location between the side edge within three-fourths inch (19.1 mm, of the top edge. Either this marking technique on the front of the drawing or the placement, although not preferred, of this information and the title of the invention on the back of the drawings is acceptable." 37 CFR § 1.84(i).					
Each sh	••	el number and Group Art Unit on \square the fronting.				
(b) a c	opy of the NOTICE OF INFORM.	AL DRAWINGS				
		SIGNATURE OF ATTORNEY				
Reg. No. 31,379		DALE E. JEPSEN				
		Type or print name of attorney				
Tel. No.	(602) 436-1336	PATENT LAW OFFICE HONEYWELL INC.				
		P.O. Address P. O. BOX 21,111 ****CENIX, AZ: 85036				
with the U	artify that this paper (along with any paper r Inited States Postal Service on the date	MAILING (37 CFR 1.6(a)) eferred to as being attached or enclosed) is being deposited shown below with sufficient postage as first class mail in tents and Trademarks, Washington, D.C. 2023.				

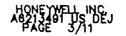
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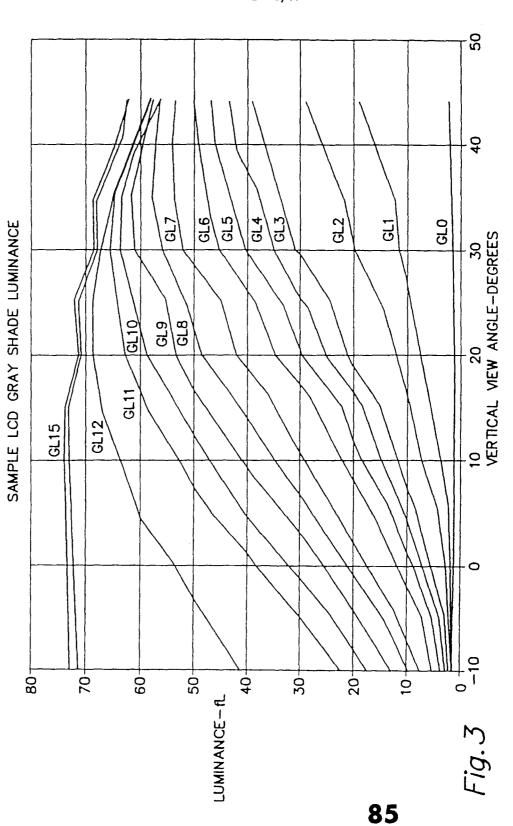
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(Transmittal of Formal Drawings In Response to Notice of Informal Drawings [9-16.1])

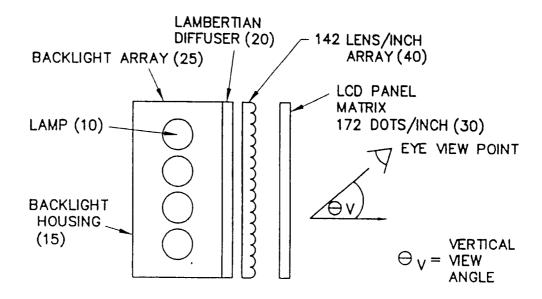






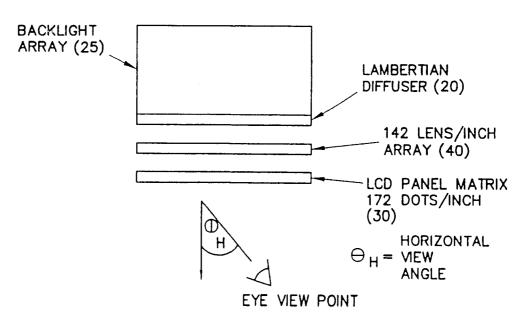


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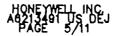


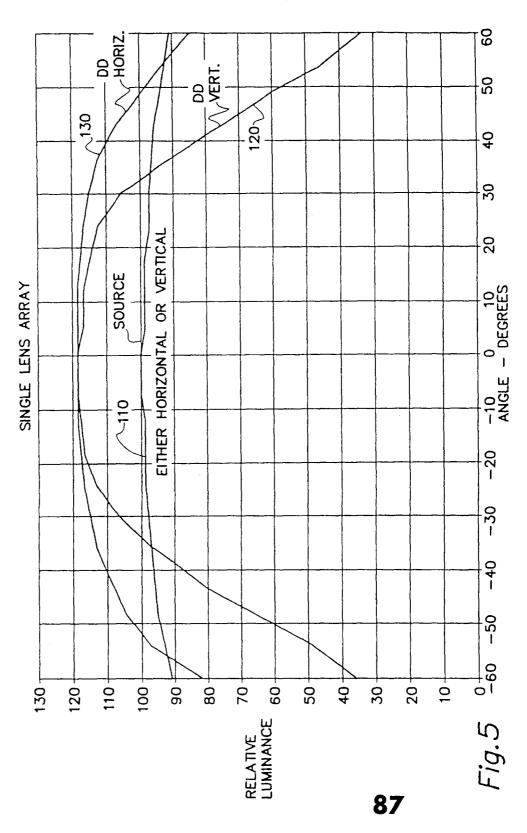
SINGLE CYLINDRICAL LENS ARRAY

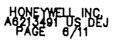
Fig. 4A

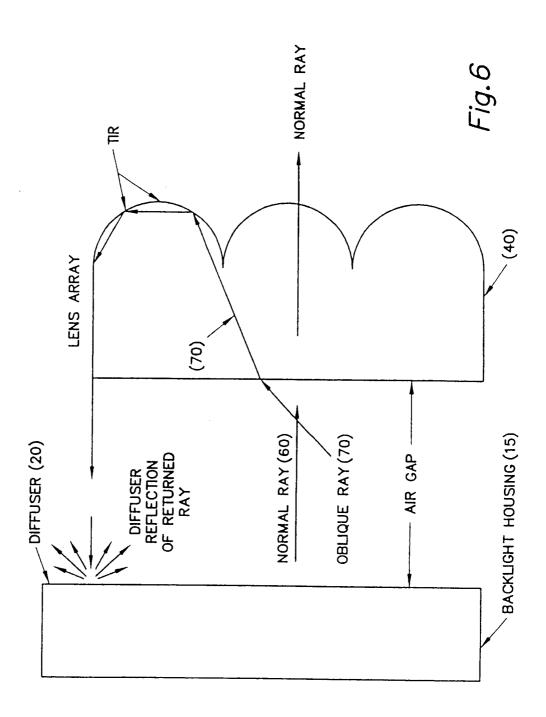


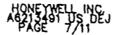
single cylindrical lens array Fig. 4B

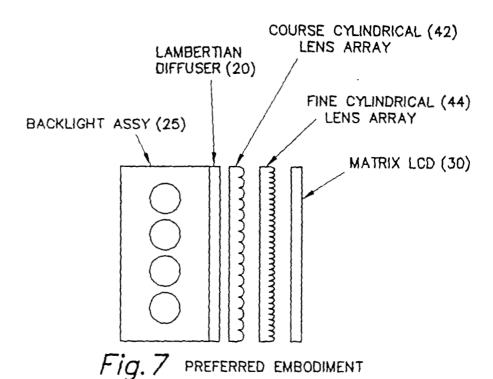












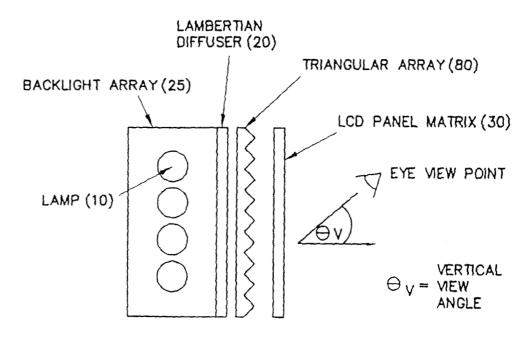
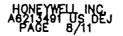
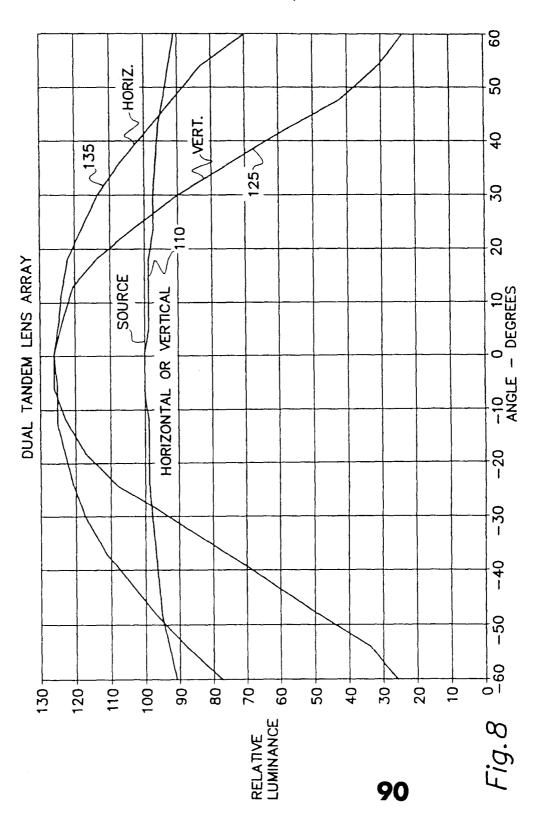
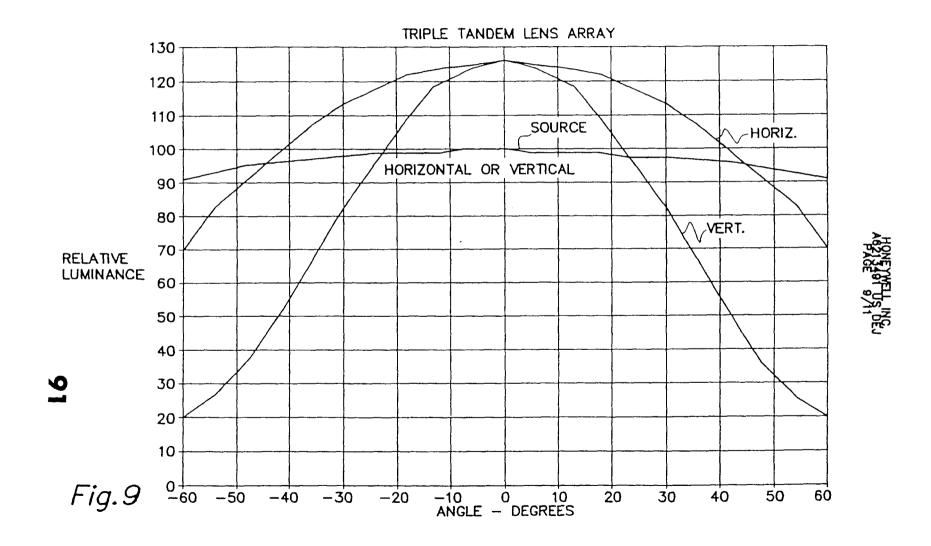


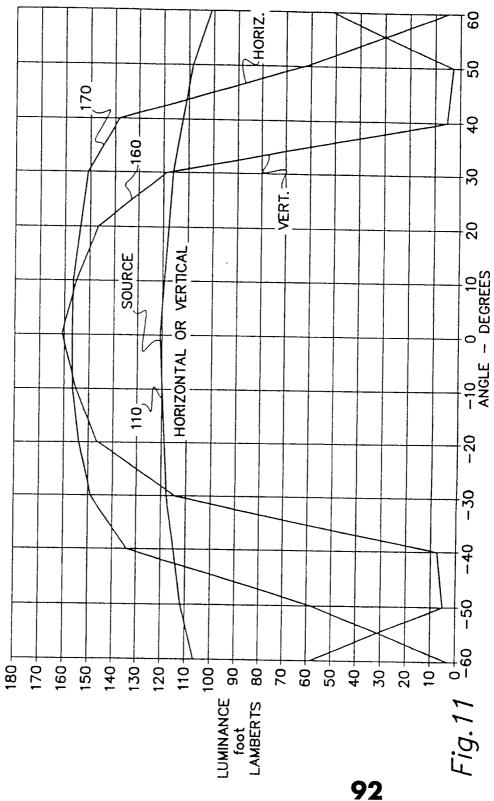
Fig. 10 TRIANGULAR LENS ARRAY







HONEYWELL INC. A6213491 US DEJ PAGE 10/11



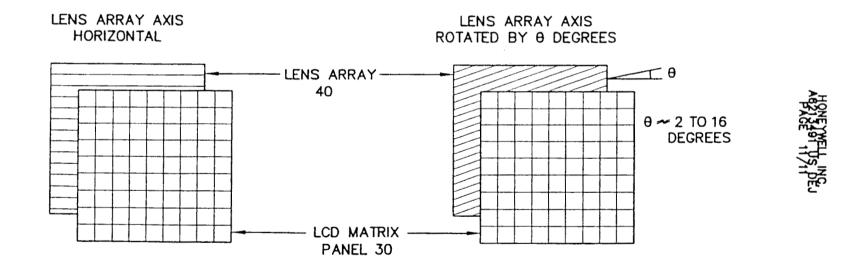


Fig.12



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NOTICE OF DRAWING REQUIREMENTS

The PTO delayed in providing a commercial bonded draftsman with drawings from the above-identified application. The delay prevented the draftsman from filing corrected drawings within the response period set in the Notice of Allowability mailed. Hence, said response period is hereby vacated. THE SHORTENED STATUTORY PERIOD FOR RESPONSE to comply with the requirement for drawing corrections is set to EXPIRE ONE MONTH FROM THE DATE OF THIS LETTER. Failure to comply will result in the ABANDON-MENT of this application. Extensions of time may be obtained under the provisions of 37 CFR 1.136(a) by filing the appropriate request and fee before the end of the six month statutory period for response.
Corrected/substituted drawings for the above-identified application, received in the PTO on 3 7-9 are still considered informal for the reason(s) identified on the attached Form PTO-948.
Applicant has the time remaining in the response period set in the Notice of Allowability or Notice of Drawing Requirements mailed
The PTO delayed in reviewing the corrected drawings. Applicant is given ONE month time limit from the date of this letter to provide corrected drawings. NO EXTENSION OF THIS TIME LIMIT MAY BE GRANTED UNDER EITHER 37 CFR 1.136(a) or (b). See MPEP 714.03. However, the response period set in the Notice of Allowability or Notice of Drawing Requirements mailed may be extended under the provisions of 37 CFR 1.136(a) by filing the appropriate request and fee before the end of the six month statutory period for response.
Corrected/substituted drawings for the above-identified application received in the PTO on were submitted outside of the period for response set in the Notice of Allowability or Notice of Drawing Requirements mailed This application will become abandoned unless applicant obtains an extension of time under the provisions of 37 CFR 1.136(a) by filing the appropriate request and fee before the end of the six month statutory period for response.

3 ATTACHMENT: PTO-948

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PTO FORM 948 (REV. 7-92)	
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ATTACHMENT TO PAPER NUMBER	11
APPLICATION NUMBER	7

NOTICE OF DRAFTSPERSON'S PATENT DRAWING REVIEW

THE PTO DRAFTSMEN REVIEW ALL ORIGINALLY FILED DRAWINGS REGARDLESS OF WHETHER THEY WERE DESIGNATED AS INFORMAL OR FORMAL. ADDITIONALLY, THE PATENT EXAMINER WILL ALSO REVIEW THE DRAWINGS FOR COMPLIANCE WITH THE REGULATIONS.

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he drawings filed	8-27-	/
. 🔲 are approved by the d	raftsperson.	
submission of new, co	e draftsperson under 37 CFN rected drawings at the approp the back of this Notice.	1.84 for the reason(s) checked below. The examiner will require briate time. Corrected drawings must be submitted according to the
1. Paper and ink. 37 CFR	1.84(a)	5. Hatching and Shading. 37 CFR 1.84(d)
Sheel(s)	Poor.	Shade Lines are Required.
2. Size of Sheet and Marg	ins. 37 CFR 1.84(b)	Fig(s)
Acceptable Paper	Sizes and Margins Paper Size	Criss-Cross Hatching Not Allowed.
Margin 14 inches	8 1/2 by DIN size A4 3 inches 21 by 29.7 cm.	Fig(s) Double Line Hatching Not Allowed.
Top 2 inches	1 inch 2.5 cm.	Fig(s)
Left 1/4 inch	1/4 inch 2.5 cm.	Parts in Section Must be Hatched.
Right 1/4 Inch	1/4 inch 1.5 cm. 4/4 inch 1.0 cm.	Fig(s)
		6. Reference Characters. 37 CFR 1.84(f)
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Proper Margi	ps Required.	Fig(s)
,	T PICHT	7. Views. 37 CFR 1.84(i) & (j)
☐ TOP	RIGHT	Figures Must be Numbered Properly.
☐ LEFT	BOTTOM	Figures Must Not be Connected.
3. Character of Lines. 37		Fig(s)
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Reviewing Dra	,	be communicated separately in an office action.

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DOCKET NO. A6213491

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

re application of: RICHARD MCCARTNEY ET AL

Serial No.: 07/911,547 Filed: 0 / 07/09/92 Group No.: 2504 Examiner: H. MAI

For: "DIRECTIONAL DIFFUSER FOR A LIQUID CRYSTAL DISPLAY"

Date of mailing of PTOL 85 entitled "Natice of Allowance and Base Issue Fee Due"

Issue Batch No 098

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Commissioner of Patents and Trademarks

Washington, D.C. 20231

TRANSMITTAL OF NEW DRAWING(S) TO CORRECT INFORMALITIES WITHIN THREE MONTH PERIOD OF RESPONSE SET IN NOTICE OF **ALLOWABILITY (PTOL 37)**

- NOTE: Applicant may correct any informalities in the drawings made by the Draftsman's objections on PTO-948 by filing new drawings with the changes incorporated therein. If the filing of the drawings are delayed until receipt of the "Notice of Allowability" (PTOL-37) the new drawings MUST be filed within the THREE MONTH shortened statutory period set for response in the "Notice of Allowability" (PTOL-37). Extensions of time may be obtained under the provisions of 37 CFR 1.136(a).
- NOTE: Corrected drawings as well as the issue fee shold be addressed to: Box Issue Fee. Notice of November 30, 1990 (1122 O.G. 571 to 591).
- NOTE: Applicant is required to submit ACCEPTABLE corrected drawings within the three month shortened statutory period set in the "Notice of Allowability" (PTOL-37). Within that three month period, two weeks should be allowed for review by the Office of the correction. If a correction is determined to be unacceptable by the Office, applicant must arrange to have an acceptable correction re-submitted within the original three month period to avoid the necessity of obtaining an extension of time and of paying the extension fee. THEREFORE, APPLICANT SHOULD FILE CORRECTED DRAWINGS AS SOON AS POSSIBLE. Notice of January 14, 1985 (1051 O.G. 3).

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JOANNA JOHNSON

(Transmittal of New Drawing(s) to Correct Informalities Within Three Month Period of Response Set in Notice of Allowability (PTOL 37) [5-2.1]—page 1 of 2)

SUBMISSION OF DRAWING(S)

 To correct the informalities 	i in the drawings as noted	in the Draftsman's objection(s)
on PTO-948 applicant submit	s herewith new drawing(s)	for this application. Number of
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NOTE: According to 37 CFR 1.84(1), Identifying Indicis (such as the attorney's docket number, inventor's name, number of sheets, etc.) not to exceed 2 3/4 inches may be placed in a centered location between the side edges within three-fourths inch of the top of the edge. Either this marking technique on the front of the drawing or the placement of this information on the back of the drawing is scoeptable. However, for identification of the application number, the PTO prefers that is be placed on the front. Notice of September 30, 1986 (1070 O.G. 47-59, 54-5).

2. The three month period of response set in the Notice of Allowability (PTOL 37) expires on $\frac{10/19/93}{}$ and this submission is on or before this expiry date.

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Tel. No.: (602) 436-1336

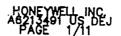
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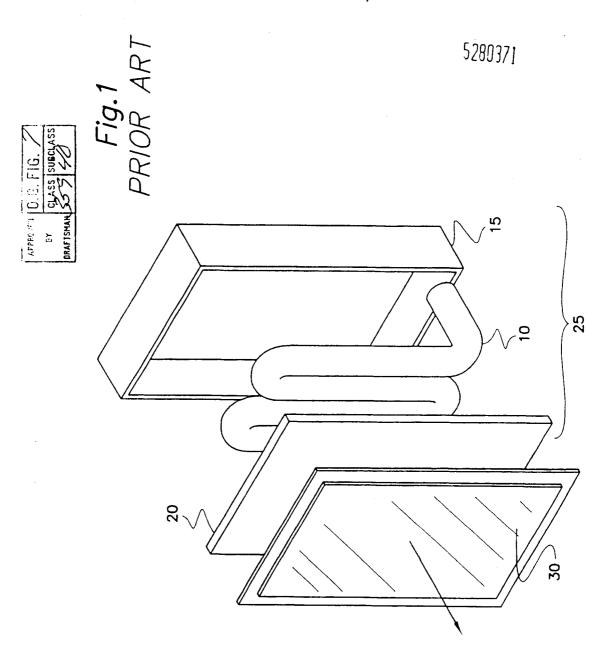
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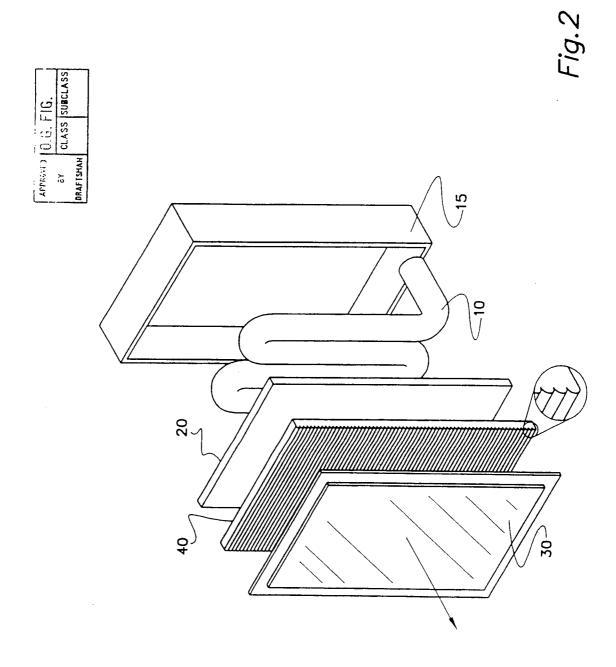
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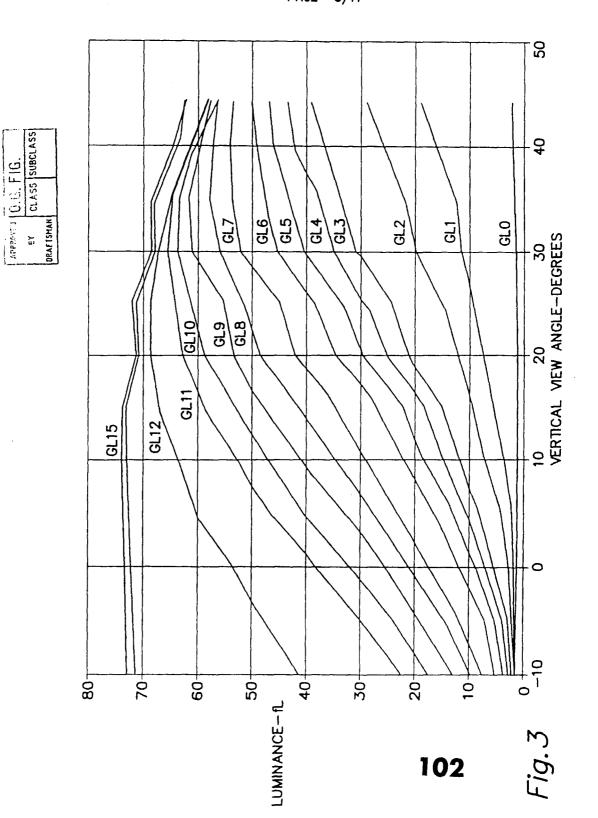


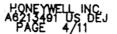


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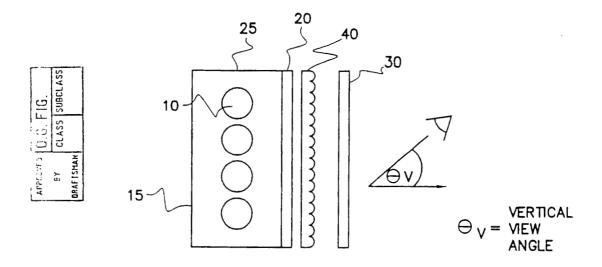
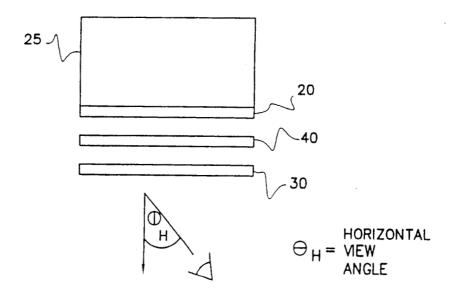
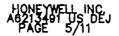


Fig. 4A

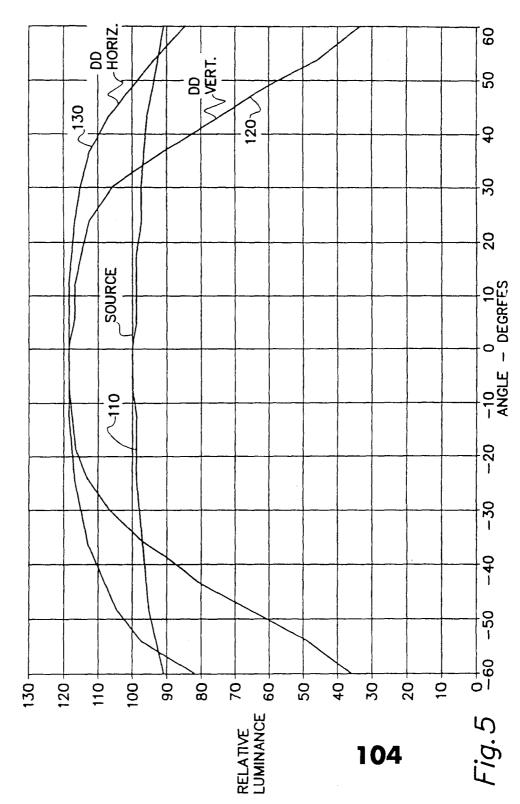


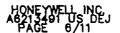
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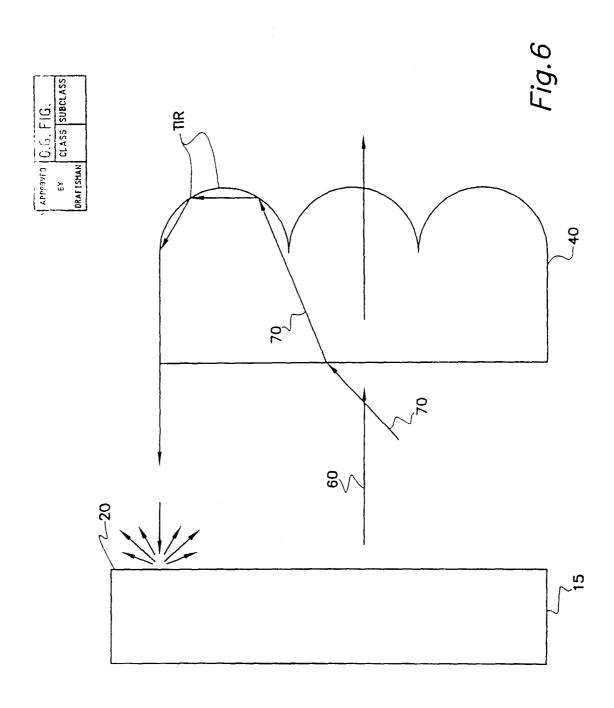
Fig.4B

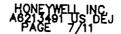


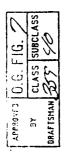


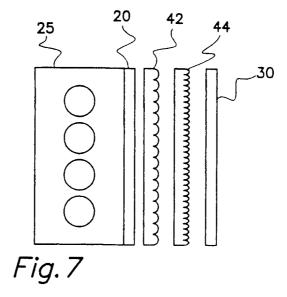












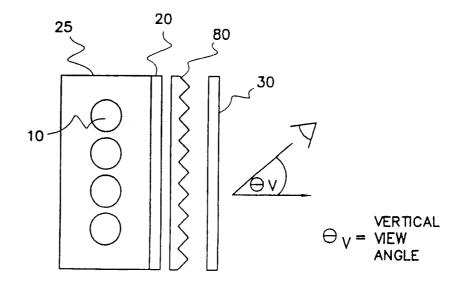


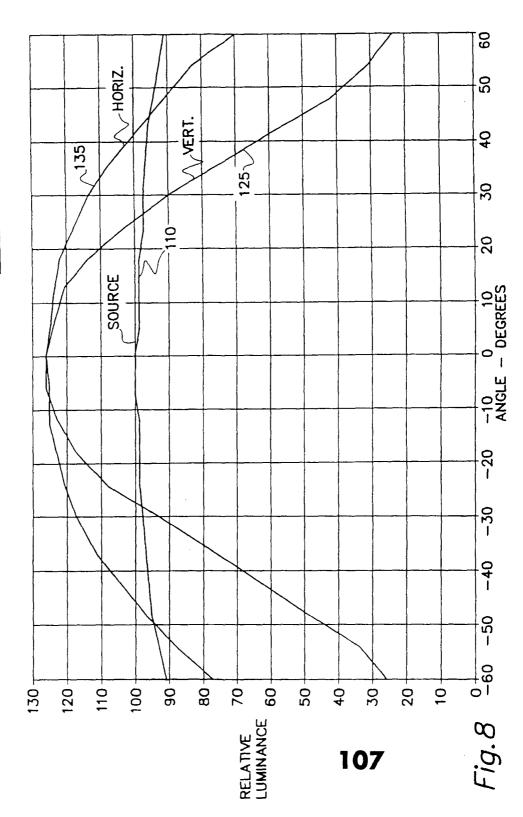
Fig. 10

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APPROVED 10.6. FIG.

BY ORAFISHAN

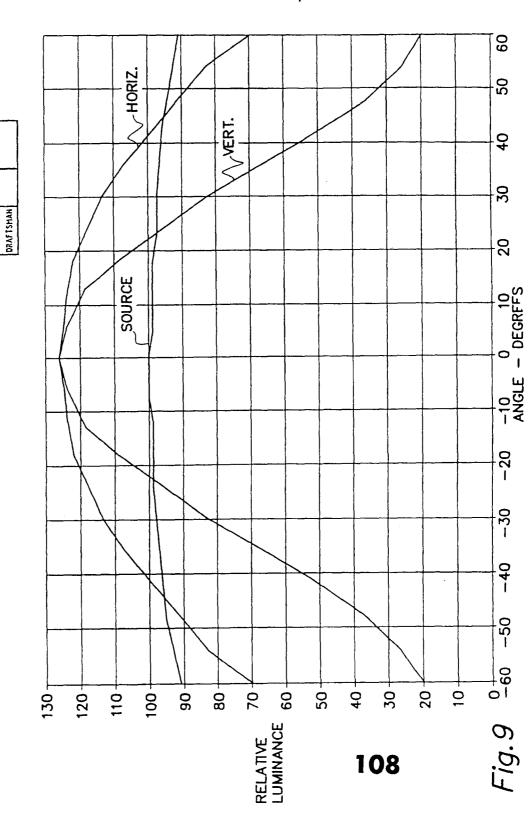




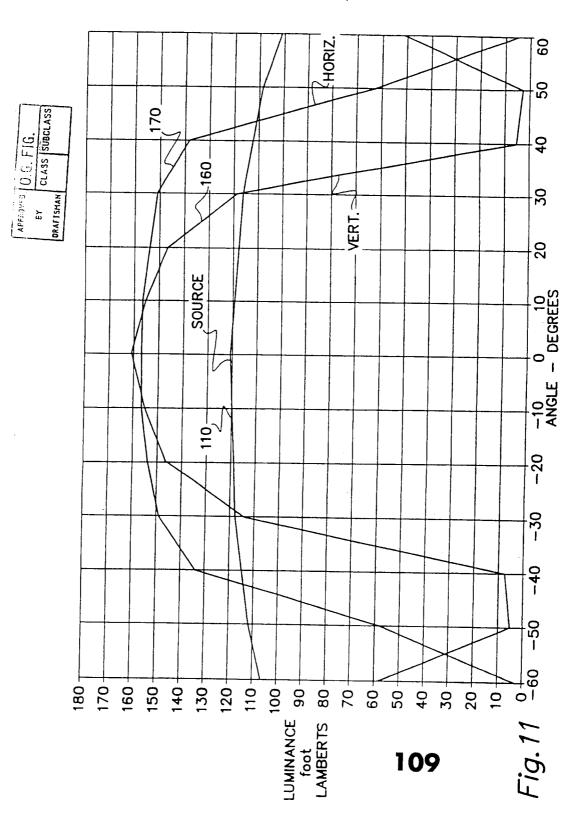
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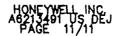
APPROVED 10.G. FIG.



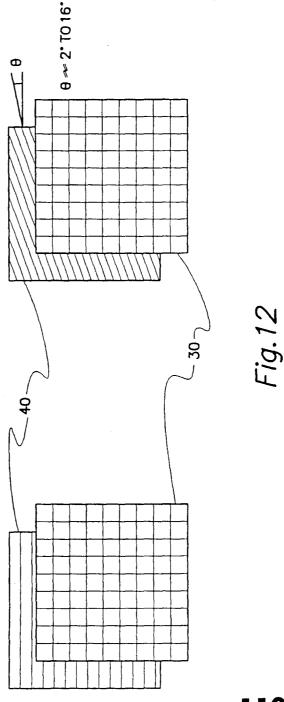












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The Commissioner of Patents and Trademarks

Has received an application for a patent for a new and useful invention. The title and description of the invention are enclosed. The requirements of law have been complied with, and it has been determined that a patent on the invention shall be granted under the law.

Therefore, this

United States Patent

Grants to the person or persons having title to this patent the right to exclude others from making, using or selling the invention throughout the United States of America for the term of seventeen years from the date of this patent, subject to the payment of maintenance fees as provided by law.



Duce Tehman

Commissioner of Patents and Trademarks

andra 2. Morton

PTO-1584

N 911547

PATENT APPLICATION SERIAL NO.

U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE FEE RECORD SHEET

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PATENT APPLICATION FEE DETERMINATION RECORD Effective December 16, 1991

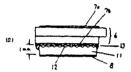
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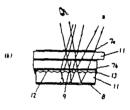
(54) LIQUID CRYSTAL DISPLAY ELEMENT
(11) 2-214822 (A) (43) 27.8.1990 (19) JP
(21) Appl. No. 64-36775 (22) 16.2.1989
(71) MATSUSHITA ELECTRIC IND CO LTD (72) TERUHISA ISHIHARA(1)

(51) Int. Cl. G02F1/1335,G02B5/02

PURPOSE: To obtain the liquid crystal display element which has no shades of display patterns on a reflecting plate and has excellent visibility by diffusing the light past a liquid crystal cell by a light diffusion plate having a rugged surface or a light diffusion plate fixed with many transparent beads.

CONSTITUTION: A 1st polarizing plate 7a and a 2nd polarizing plate 7b are provided on both surfaces of the liquid crystal cell 6. The light diffusion plate 11 is one-side ground glass having the rugged surface 12 and the reflecting plate 8 consisting of a polyester film deposited with aluminum by evaporation is provided on the smooth surface thereof. This light diffusion plate 11 and the reflecting plate 8 are fixed in the form of being superposed on the 2nd polarizing plate 8 are fixed in the form of being superposed of the 2nd polarizing plate 7b to the liquid crystal cell 6. The display patterns 9 are, therefore, visible in the same manner as heretofore, but the light past the liquid crystal cell 6 is diffused by the rugged surface 12 of the light diffusion plate 11. The formation of the distinct shadows is averted in this way and the double appearance of the display patterns is obviated. The extremely good visibility is thus obtd.





a: light

54) MANUFACTURE OF LIQUID CRYSTAL DISPLAY UNIT

- 11) Kokai No. 52-68400 (43) 6.7.1977 (21) Appl. No. 50-143962
- 22) 12.5.1975
- 71) HITACHI SEISAKUSHO K.K.
- 72) HIRONARI TANAKA (2)
- 52) JPC: 101E9;101E5;104G0
- 51) Int. Cl². G09F9/00,G02F1/13
- PURPOSE: To increase transparency of diffusion surface by giving etching process after mechanical polish of light diffusion surface of semiconductor of liquid crystal display unit.
- electrode 2b opposing to desired pattern, the liquid crystal at that area loses light emission function and incident rays which passed deflecting plate 6a is shut out by deflection plate 6b. Here, the light diffusion surface receives polish etching to lower light diffusion property a liftle, and has increased transparency. Therefore, the external light which passed through plate 6a has extremely decreased diffusion light quantity, so that most of the light transmits light director 7 and is then reflected at surface 7b. Thus, the display pattern can be read extremely easily. In this structure, the production of light diffusion surface is facilitated only by addition of etching process with increased transparency. As a result, the incident transmittance of external light is greatly increased to display pattern extremely clearly. At the same time, instantaneous and clear reading of the display between the extremely clearly are between the dispersivity of light reflection surface 7b.

Technical Disclosure Bulletin

Vol. 33 No. 1B June 1990

POLARIZED BACKLIGHT FOR LIQUID CRYSTAL DISPLAY

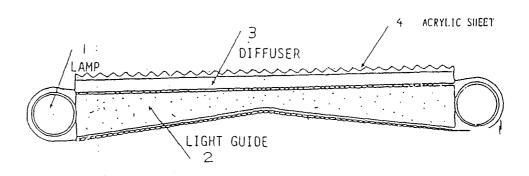


fig. 1

Disclosed is a backlight device for a transmissive liquid crystal display. This device emits a polarized light whose polarizing axis is parallel with that of a polarizer located on one side of a liquid crystal cell and near the backlight so that the light can pass through the polarizer more than a non-polarized light.

Light which has no polarization from a backlight into the liquid crystal cell has uniform electromagnetic field for 360 degrees. Theoretically, 50 percent of electromagnetic field is absorbed and 50 percent is transmitted by the polarizer. In actuality, 58 percent of electromagnetic field is absorbed and 42 percent is transmitted.

With reference to Fig. 1, the backlight disclosed herein consists of fluorescent lamps 1, an acrylic transparent light guide 2, an acrylic translucent diffuser 3, and an acrylic sheet 4 which has an indented cross-section. Light emitted from the fluorescent lamps 1 is conducted through the light guide 2 by the law of total reflection and is scattered by the diffuser 3 for the purpose of uniform luminance. The acrylic sheet 4 not only optimizes the emissing direction of light by varying the indentation angle but also polarizes the light. Fig. shows a rotation angle versus luminance measured with a polarizing prism. In this case, the acrylic sheet has a indentation angle of 90

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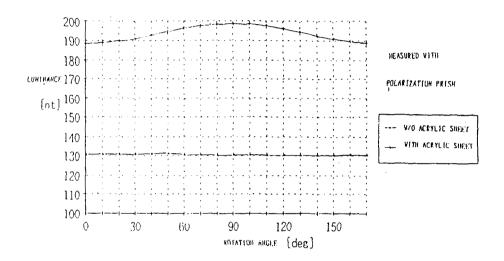


Fig. 2

degrees. This chart shows that luminance changes according to the rotation angle, that is to say, the light has polarization. Five percent of luminous increase is achieved by arranging a polarizing axis of the polarizer and transmissive axis of the acrylic sheet parallel.

In the above example, 5 percent of luminous increase is achieved in consequence of 5 percent of polarization of light. In case linear polarization of light is accomplished, the backlight device makes it possible to eliminate the polarizer located on the backlight side of the liquid crystal cell.